# **Proctor A1 Cement Board**

SCORE & SNAP

#### **DESCRIPTION**

Proctor A1 Cement Board is an A1 non-combustible external grade 'score and snap' cement board with mesh reinforced facings. For use on steel or timber frame wall applications.

### **KEY FEATURES**

- Can be scored and snapped with a utility knife and straight edge.
- Proctor A1 Cement Board is tested in accordance to BS EN 12467:2012+A2:2018 "Fibre-cement flat sheets".
- Manufactured combining Ordinary Portland Cement, with a reinforced matrix, enhancing the workability and handling properties.
- KIWA Certificate No. BAW-25-374-P-A-UK
- It is supplied in 12.5mm thickness.
- Makes an ideal exterior sheathing board to SFS walling.
- Inorganic composition making it dimensionally stable.
- Can be installed externally and/or internally to the main wall structure.
- Lighter weight compared to cement particle and calcium silicate sheathing boards.

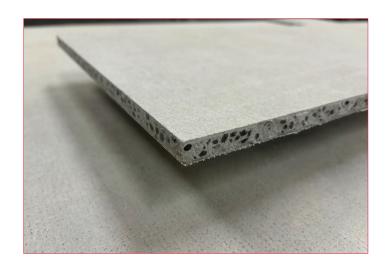
#### **BOARD FIXINGS**

SFS - Minimum 45mm length, 4.8mm carbon fixing suitable for fixing into steel sections from 0.7 to 3.0mm in thickness. Timber - Minimum 50mm length, 4.8mm carbon fixing.

For more information, please contact the technical department.

#### WEATHERPROOFING

Whilst Proctor AT Cement Board is inherently resistant to water ingress, joints and junctions must be protected by suitable membranes. Over the face of the boards a vapour permeable walling underlay, such as Wraptite®, should be utilised; with appropriate interface membranes around openings. Membranes should conform to the guidance of BS 5250:2021.











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## PROCTOR A1 CEMENT BOARD PHYSICAL PROPERTIES

Property		Test Method	Mean Results
		BS EN 12467:2012+A2:2018	
Board Size			I 200 × 2400 mm
Thickness			12.5 mm
Reaction to fire		BS EN 13501-1	A1 (Non-combustible)
Fire Resistance - through wall test		BS EN 1364-1:2015	I 20 mins Integrity
Durability & Strength		BS EN 12467	Category B, Class I
Straightness of Edges			≤ 0.1%
Squareness of Edges		-	≤ 4mm/m
Dimensional Stability		-	< 0.1% R.H. 30% to 80% @ 20°C
Average Wet Bending Strength		-	≥ 4 Mpa
Apparent Density		-	1000 kg/m³
Weight per sheet		-	39.6 (ex-production kg)
Saturated Density		-	I 225kg/m³
Thermal Conductivity		BS EN 12664 and ISO 8302	0.223 W/mK
Moisture Content		-	10%
Water impermeability		BS EN 12467	Pass
Water vapour diffusion resistance factor		BS EN ISO 12572	40.9 µ
Water vapour diffusion equivalent air thickness			Sd 0.502
Water absorption		EAD 210024-00-0504	11%
Hygrothermal conditioning (thermal shock)		EAD 090062-00-0404	no defects
Wind load resistance (design load)*		EAD 090062-00-0404	2.67 kPa
Hard body impact			Use Category I
Soft body impact			Use Category I (60 J)
Bending strength, modulus of rupture (characteristic)	perpendicular	EAD 210024-00-0504	2.69 N/mm <sup>2</sup>
	parallel		2.50 N/mm <sup>2</sup>
Compressive strength ( $f_{c,v}$ )	perpendicular	BS EN 789	2.32 N/mm <sup>2</sup>
Compressive strength (i <sub>c,k</sub> )	parallel		2.28 n/mm <sup>2</sup>
	perpendicular		I,800 N/mm²
Compressive modulus of elasticity (E <sub>c, mean</sub> )	parallel	2,233 N/mm <sup>2</sup>	

<sup>\*</sup>design load with partial factor 1.5; specimen consisted of Product, mechanically fixed at 600mm horizontal and at 250mm vertical centres to 75mm by 50mm by 1mm thick galvanised steel studs at 600mm centres.

# **DELIVERY & STORAGE**

• Consideration should be made to store boards undercover / indoors where possible.

- Boards should be protected from weather with plastic sheeting or similar.
- Boards should be stored flat, and elevated sufficiently from ground level to keep dry.

Proctor Group

Revised: June 2025 Version: 1.004 Next review due: June 2026

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