

Xtratherm®

High performance insulation boards.

Innovation - delivering better performance

PRODUCT SPECIFICATION

INSTALLATION GUIDE



“I've worked with Xtratherm for years, they make innovative products that work.”



Xtratherm®

Xtratherm manufactures high performance foil faced rigid thermal insulation - Polyisocyanurate (PIR)

energy

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Xtratherm manufacture rigid thermal insulation for new build and refurbishment construction projects that deliver eco-friendly sustainable solutions. Xtratherm's experience and expertise is in providing cost-effective, certified solutions to the construction industry for over twenty years. The comprehensive range of technology foams offers the construction industry choice of specification and ultimately cost effective solutions to achieving Building Regulations and Zero Carbon fabric standards.



Thin-R

Rigid Thermal Insulation



www.xtratherm.com

Choosing the right insulation for your project is a vital step in creating a building which is comfortable, energy efficient and environmentally sustainable.

Xtratherm Thin-R® Polyiso is a high performance foil faced insulation that delivers twice the thermal performance of standard insulation materials, providing the builder/designer with maximum thermal performance with minimal intrusion into valuable living space. Xtratherm is manufactured under ISO 9001, 14001 and 18001 assured systems and is certified as an 'A' Rated product under the 'Green Guide.'

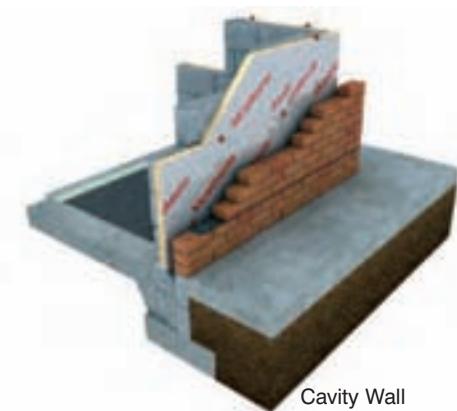


The **Xtratherm Technical Support** team provide a single point of contact to offer comprehensive product advice and assistance on a wide range of issues for both the designer and builder.

efficient



Pitched Roof



Cavity Wall



Under Floor

Building regulations in Ireland are committed to deliver Zero Carbon dwellings within a very short time scale. The proposed changes to Part L issued in late 2010 give indicative targets, including U-values to achieve a 60% improvement over the 2005 regulations. Xtratherm have developed products that will provide U-value and thermal detailing performances that exceed the required targets but within traditional construction methods that homeowners prefer and in an affordable cost.

The regulations now demand a 'whole building Approach' to energy measurement based on carbon dioxide emissions, setting an overall Energy Performance target for new houses. This approach allows greater flexibility in the design but with that flexibility, the complexity of available solutions leaves the design vulnerable to failure.

In a study supporting the 2010 regulation update, 9 typical house types were assessed to the new standards and specification given to meet compliance - see Table 1.

TABLE 1

Element	U-values W/m ² K
Walls	0.14
Roofs	0.12
Floors	0.15
Windows	0.12
Doors	1.5
	Other
Thermal Bridging	Y=0.05
Air permeability	5m ³ /hr/m ²

Taken from Regulatory Impact Analysis Conservation of Fuel and Energy in New Dwellings Proposed amendments to Building Regulations Part L and Technical Guidance Document L 26 July 2010

This table shows the typical solutions for a natural gas fueled semi detached. Improvements beyond these figures will have to be made if the house is detached or is fueled by another method.

The starting point for reducing emissions and thus the fuel bills, is to provide a well insulated building fabric as reflected in the latest revision. A well performing building fabric, through the attainment of good U-values, thermal bridging reduction with accurate detailing and improved airtightness, reduces the energy requirements cuts CO₂ emissions and reduces energy bills.





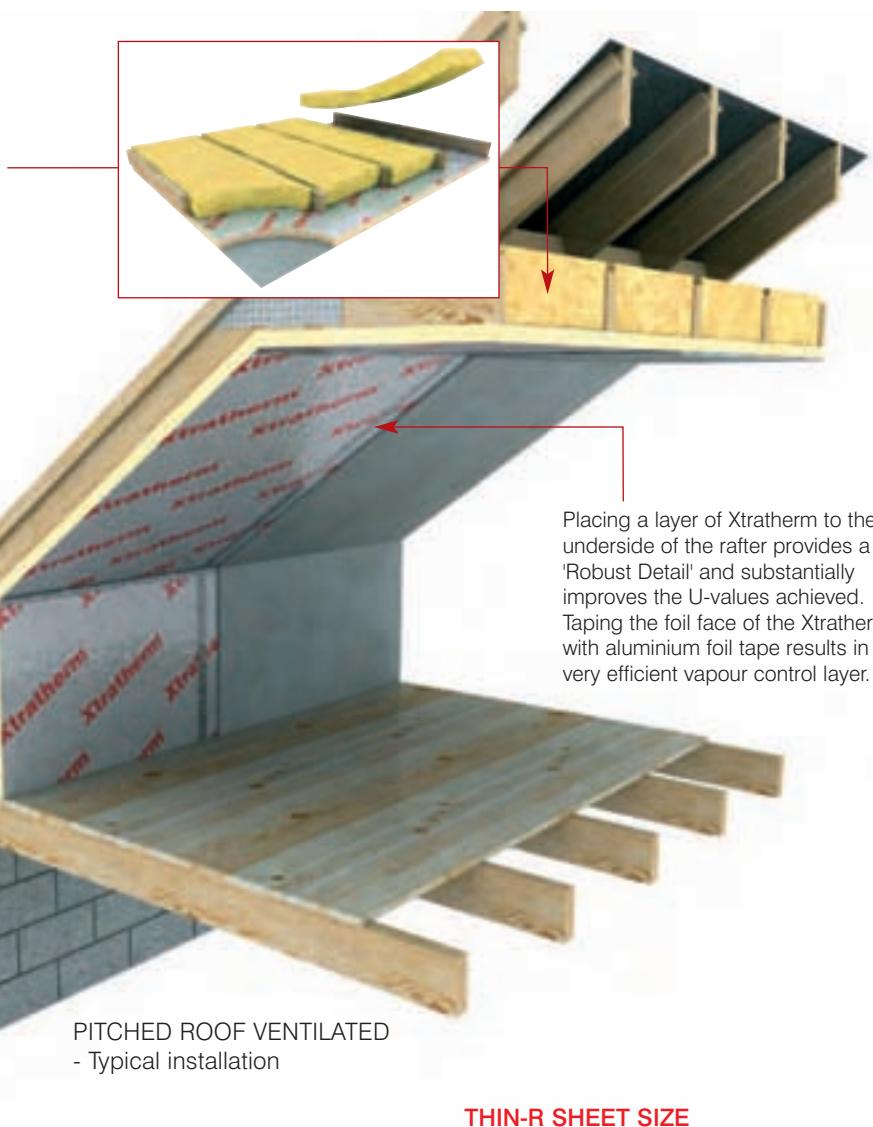
Pitched Roof

Effective insulation of roof area

Reduces thermal bridging

Avoids intrusion into living area

In a ceiling, typically fibre glass is placed between AND over the joists – this hides the top of the joist and may lead to health and safety concerns when the roof space is being accessed. An Xtratherm solution to covering the thermal bridge through the joists is to place a layer of Xtratherm to the underside of the joist before the plasterboard is fixed. This allows for the roof space to be accessed in a safe manner – leaving the top of the joists exposed, allowing the roof space to be used for storage.



In a conventional ventilated roof a 50mm clear ventilation gap should be maintained between the insulation and the roofing felt. In certain instances when a vapour permeable membrane is used instead of standard roofing felt, the ventilation gap may be dispensed with (See Hybrid Roof Construction)

Specification Clause

The pitched roof insulation shall be Xtratherm Thin-R XT/PR ____mm thick manufactured to EN ISO 9001:2000 by Xtratherm. Comprising a CFC/HCFC free rigid Polyisocyanurate (PIR) core between low emissivity foil facings. The pitched roof insulation shall be installed in accordance with instructions issued by Xtratherm. Refer to NBS clause P10 140, K11 695, K11 55

THIN-R SHEET SIZE

DIMENSIONS	SIZE (mm)
Length	2400
Width	1200
Thickness*	25/30/35/40/50/60/65/70/ 75/80/90/100/110*/120*/ 125*/130*/140*/150*/165*

*Availability subject to quantity.

TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	30-32 Kg/m³
Compressive Strength	>150 kPa
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity	0.022 W/mK
Surface Spread of Flame	Class 1

Thin-R XT/PR

Pitched Roof

Using Xtratherm on sloped roof areas can provide the most efficient U-values with minimal intrusion into valuable living space. **Warm Roof** construction is a particularly effective way of insulating complex roofs. Insulating above and between the roof timbers ensures that the structure is kept at, or near the internal environmental conditions, reducing thermal stress and condensation risk.

Placing Xtratherm Thin-R between and/or below the rafter creates a **Ventilated Roof**. A continuous 50mm ventilation space is required between the insulation and the roof tile underlay to allow any moisture to be vented out of the construction. The high performance to thickness ratio of Xtratherm gives the maximum insulation values with minimal intrusion into the living area below.

The **Hybrid Roof** follows the same construction as the Vented Roof - but an approved Vapour Permeable underlay is used above the rafter allowing the 50mm ventilation space to be dispensed with. A 25mm unvented void should be maintained; Agrément certification covering the membrane should be consulted.

U-value calculations to BS EN ISO:6946

VENTILATED PITCHED ROOF (XT/PR, XT/TL-MF)

XTRATHERM THICKNESS BETWEEN RAFTERS AT 600MM CENTRES

XTRATHERM THICKNESS BELOW RAFTERS (mm)	40	50	60	70	75	80	90	100	125
0								0.28	0.23
25			0.28	0.26	0.25	0.24	0.22	0.21	0.18
30		0.29	0.27	0.24	0.23	0.23	0.21	0.20	0.17
35		0.27	0.25	0.23	0.22	0.21	0.20	0.19	0.16
40	0.28	0.26	0.24	0.22	0.21	0.20	0.19	0.18	0.16
45	0.27	0.24	0.22	0.21	0.20	0.19	0.18	0.17	0.15
50	0.25	0.23	0.21	0.20	0.19	0.19	0.18	0.17	0.15
55	0.24	0.22	0.20	0.19	0.18	0.18	0.17	0.16	0.14
60	0.22	0.21	0.19	0.18	0.18	0.17	0.16	0.15	0.14
65	0.21	0.20	0.19	0.17	0.17	0.16	0.16	0.15	0.13
70	0.20	0.19	0.18	0.17	0.16	0.16	0.15	0.14	0.13
75	0.19	0.18	0.17	0.16	0.16	0.15	0.15	0.14	0.12
80	0.19	0.17	0.16	0.16	0.15	0.15	0.14	0.13	0.12

WARM PITCHED ROOF (XT/PR)

XTRATHERM THICKNESS OVER RAFTERS AT 600MM CENTRES

XTRATHERM THICKNESS BETWEEN RAFTERS (mm)	40	50	60	70	75	80	90	100	125
0								0.19	0.16
50			0.19	0.17	0.17	0.16	0.15	0.14	0.12
60		0.19	0.18	0.16	0.16	0.15	0.14	0.13	0.12
70	0.20	0.18	0.17	0.16	0.15	0.15	0.14	0.13	0.11
75	0.19	0.18	0.16	0.15	0.15	0.14	0.13	0.13	0.11
90	0.18	0.16	0.15	0.14	0.14	0.13	0.12	0.12	0.10
100	0.17	0.15	0.14	0.13	0.13	0.13	0.12	0.11	0.10
125	0.15	0.14	0.13	0.12	0.12	0.11	0.11	0.10	0.09

Includes minimum 25mm service void below insulation. Fixings not accounted for.

Resistance 'R' Values

The resistance value of any thickness of Xtratherm PIR can be ascertained by simply dividing the thickness of the material (in metres) by its declared lambda value 0.022 W/mk.
eg 50mm = 0.050/0.022 = R2.27



Installation Guidelines

Warm Roof

Ensure cavity wall insulation has continued to roof height to engage with roof insulation.

Fix a timber stop rail to end of rafter at eaves.

Lay Xtratherm insulation stagger jointed over rafters ensuring joints are supported by rafters.

Ensure boards are tightly butted fill any gaps with expanding foam.

A vapour permeable underlay should be fitted; refer to manufacturers BBA certification.

Providing an unvented void under the membrane can improve the thermal performance.

Fix counter batten with approved fixings.

Ventilation may have to be provided subject to certification.

A second layer of insulation may be added between the rafters.

Provide vapour control layer to underside.

Finish with 12.5mm plasterboard.



Ventilated Roof

Fix positioning battens to inner face of rafters.

Allow for ventilation gaps normally 50mm. (May be reduced depending on breather membrane certification).

Cut boards to fit tightly between rafters flush with rafter bottom.

Additional 2nd layer should be added to the rafter underside.

Run second layer transverse to the first.

Temporarily fix with nails.

Provide vapour control layer (*Aluminium tape joints*).

Finish with 12.5mm plasterboard fixed with drylining screws.

Screw fix every 150mm, 12mm from edge of boards.

All board edges should be supported.



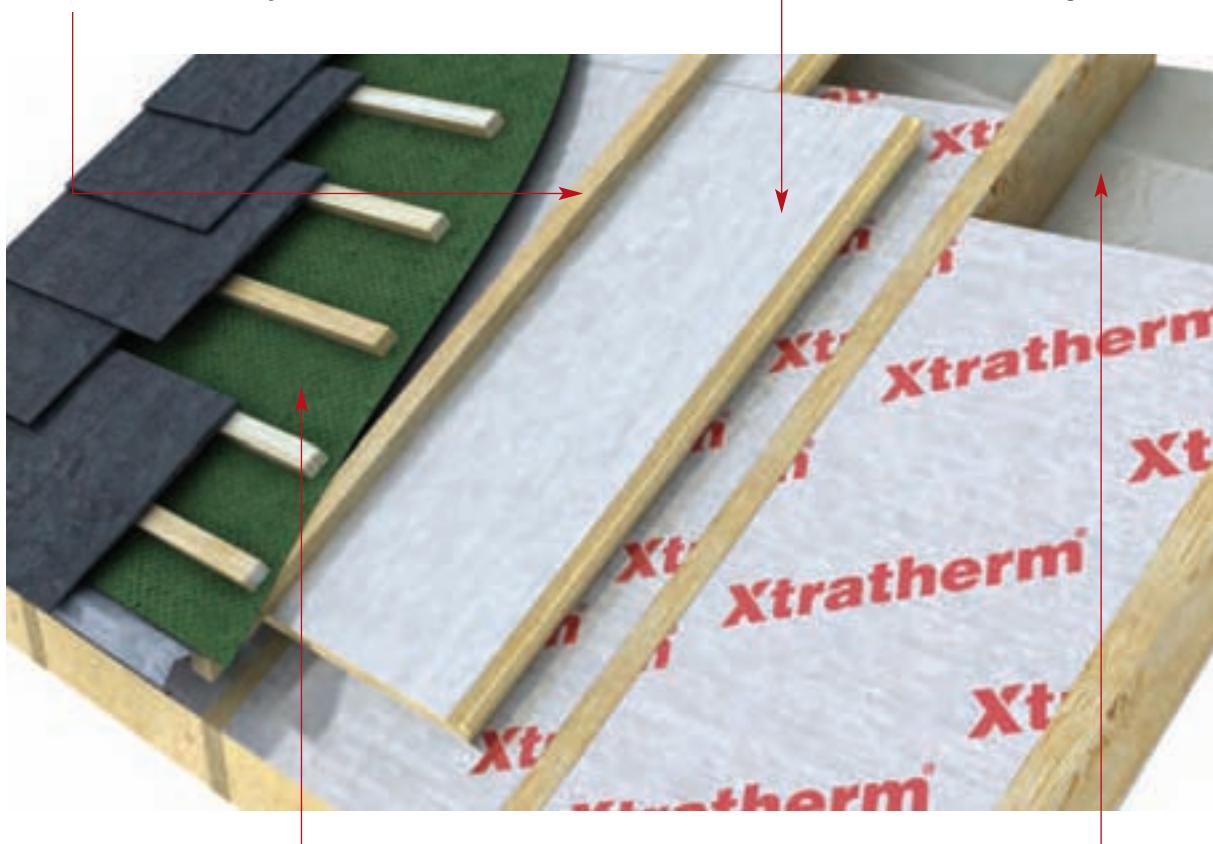
Xtratherm Sarking Warm Roof Insulation

Design

Using Xtratherm on sloped roof areas can provide the most efficient U-values with minimal intrusion into valuable living space. Warm Roof construction is a particularly effective way of insulating complex roofs. Insulating above the roof timbers ensures that the structure is kept at, or near the internal environmental conditions, reducing thermal stress and condensation risk. The Xtratherm Sarking Board XT/SK is a robust T&G engineered jointed board that achieves excellent U-values at minimal thicknesses. An additional layer of Xtratherm between the counterbattens minimizes fixing length.

The counterbatten is placed over the Xtratherm XT/SK and secured with approved helical fixings to manufacturers recommendations. The counterbatten carries the tiling battens.

Xtratherm XT/SK Tongued and Grooved sarking board is specifically engineered to provide a robust solution to insulating over rafters.



Warm roof constructions require the use of a vapour permeable underlay (Breather Membrane). Refer to manufacturers BBA certificate.

It is recommended that all roofs using a breather type membrane have an efficient vapour control layer to the under side in accordance with GBG 37 *Insulating roofs at rafter level: sarking insulation*.

- High Thermal Performance
- Super-efficient U-value in roofs
- Effective Thermal bridging detailing
- Fully engineered jointing system
- Avoids thermal stress in roofs

XTRATHERM SARKING T&G SIZE

DIMENSIONS	SIZE (mm)
Length	2400
Width	1200
Thickness	50/75/100

Other sizes are available subject to quantity and lead time.

Xtratherm Sarking XT/SK

Xtratherm XT/SK range is CFC/HCFC free (Zero Ozone Depletion Potential)

High Performance Warm Roof Sarking insulation

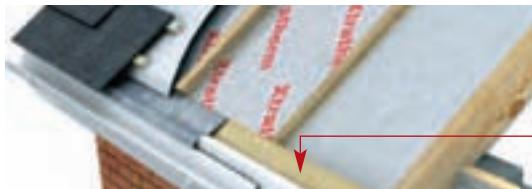
Xtratherm Sarking XT/SK is the most effective solution to insulating roofs to reach the very efficient U-values required to achieve zero carbon targets.

Creating a 'Warm Roof' allows complex roofs to be more effectively insulated with a reduced risk of thermal bridging and condensation problems as the roofing timbers are kept at or near internal environmental conditions.

Description

Xtratherm Sarking Boards XT/SK are for use in constructions where the ceiling follows the pitch of the roof and encloses a habitable space, or where the ceiling is horizontal and encloses a loft space.

Xtratherm Sarking Boards are placed over rafters with additional insulation added between rafters and/or between the counterbattens, in a double or triple layer system. The system is used in conjunction with an approved vapour permeable roof tile underlay, treated timber counter battens and vapour control layer on pitched and mansard roofs, which have been designed in accordance with the relevant clauses of BS 5534 Part 1.



A timber stop rail is fixed to the bottom of the rafters

Installation Guidelines

A treated timber stop rail, the same thickness as the Xtratherm Sarking Insulation, is fixed to the rafters close to the eaves to provide a firm fixing point for the counter battens. The Xtratherm Sarking boards are laid over the rafters commencing at the stop rail, the Tongued and Grooved edges of the boards should be fully engaged and positioned in a staggered pattern over the rafters. Repeat the procedure using crawling boards until the entire area from eaves to ridge has been covered. The insulation will not support operatives. Any gaps in the insulation (e.g. at the eaves, ridge, valleys and around any roof lights etc.) must be sealed with flexible sealant or expanding foam. Accredited Detailing must be followed. Use large headed clout nails to hold boards temporarily in place until they are secured by the counter battens.

Treated counterbattens are fixed through the insulation into the rafter with Helifix Inskew (or other approved) fixings at the appropriate centres, taking account of the specific roof design e.g. pitch, weight of slates/tiles and location of the building etc - contact supplier for specification/calculations.

A vapour permeable roof tile underlay should be installed (fully supported or over the counterbattens) depending on the type and in accordance with the certification. However, using the underlay over the counterbattens ensures better thermal performance from the Xtratherm Thin-R insulation. Slating or tiling is installed in accordance with the relevant clauses of BS 5534 Part 1: 1997. When the roof space is to be used as a living area, the Xtratherm Thin-R boards should be covered with 12.5mm plasterboard.

TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	30 Kg/m ³
Compressive Strength	>140 kPa @ 10%
Thermal Conductivity	0.022 W/mK
Service Temperature	-20°C - +100°C

U- VALUES

XT/SK U-values achieved			
Sarking Over (mm)	60mm Between rafters	75mm Between rafters	100mm Between rafters
50	0.19	0.18	0.15
3rd layer @ 40mm	0.15	0.14	0.12
60	0.18	0.16	0.14
3rd layer @ 40mm	0.14	0.13	0.12
70	0.17	0.15	0.13
3rd layer @ 40mm	0.13	0.12	0.11

Rafters taken at 600mm centres.

Additional Layers

Xtratherm Thin-R pitched roof insulation can be used to create a double or triple layer system when the U-value requirement creates an excessive thickness for a single layer application, or overall thickness needs to be reduced at the eaves detail. Ideally the thicknesses between and over the rafters should be of similar depth.



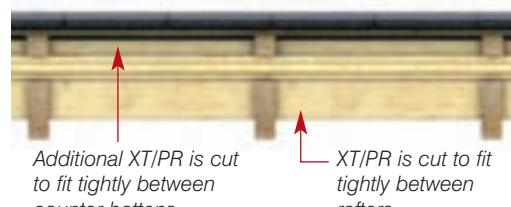
XT/PR is cut to fit tightly between rafters

2 Layer System

A second layer of Xtratherm XT/PR insulation is cut to size and placed between the rafters on timber batten carriers or sarking clips that are nailed up the slope of the roof. The upper face of the board should be kept flush with the top of the rafter.

3 Layer System

Placing Xtratherm XT/PR insulation (Typically 40mm) between the counterbattens further improves the U-value achieved and minimizes the length of fixings that are required to fix the counterbattens.

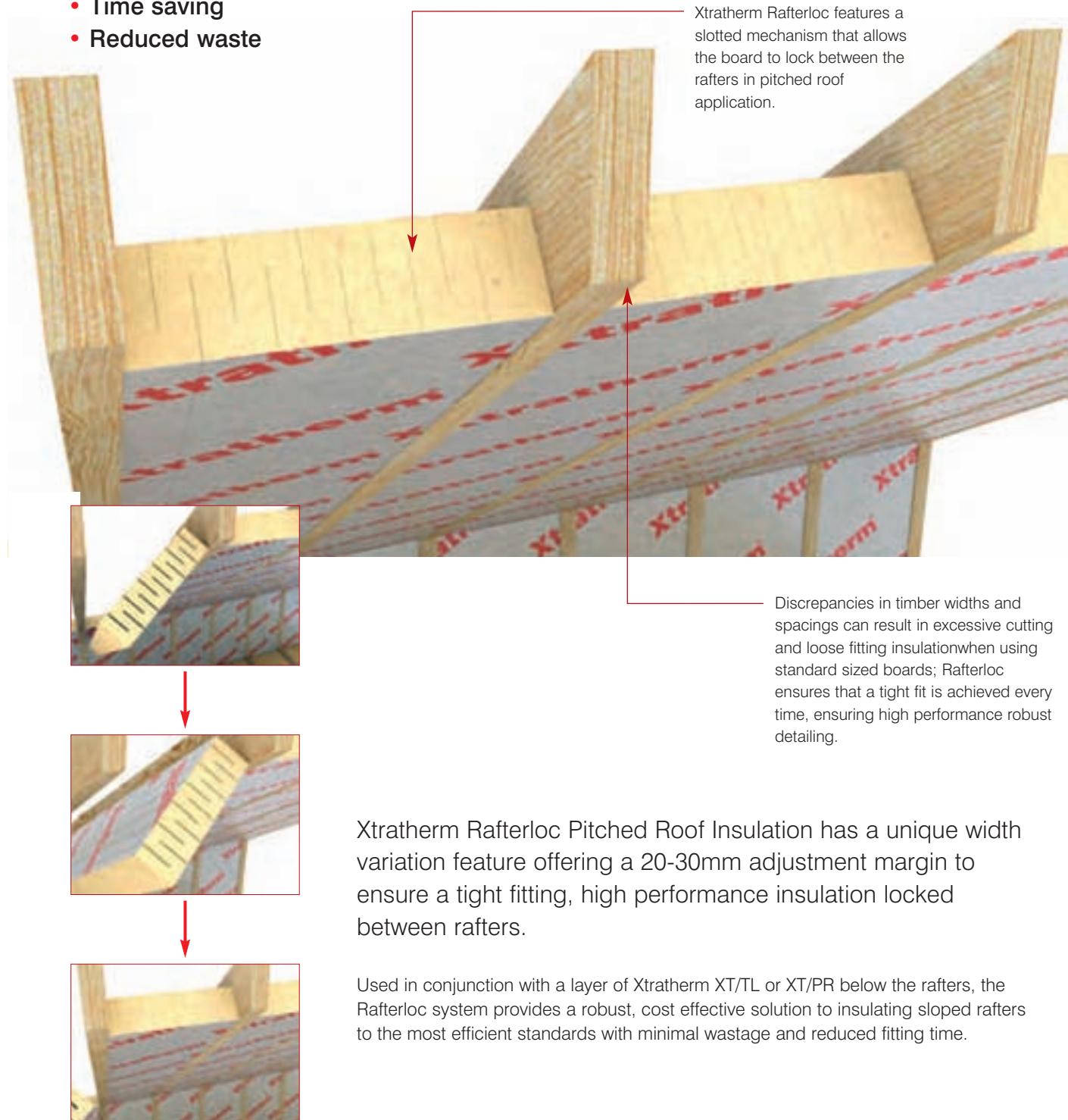


Note: During the drying out period after construction, additional ventilation may be required to prevent interstitial condensation. Refer to Building Research Advisory Service (BRAS) Til 59.



Rafterloc Pitched Roof Board XT/RLOC

- Variable width feature
- Simple to fit
- Time saving
- Reduced waste



Xtratherm Rafterloc insulation board is fast and simple to use - ensuring a tight fit with excellent U-values.

Xtratherm XT/RLOC

Xtratherm XT product range is CFC/HCFC free (Zero Ozone Depletion Potential)

Pitched Roof

Xtratherm Rafterloc boards are for use in pitched roof constructions where the insulation follows the slope of the roof.

Because of Xtratherm's high thermal performance, a single layer of Xtratherm Rafterloc placed between the rafters only, may achieve the U-value requirement; however, with the requirements for very low U-values, and the fact that thermal bridging should be addressed, a two layer solution is generally required. A second layer of Xtratherm XT/PR Pitched Roof Board should be placed below the rafter to provide an 'Accredited Detail'. Refer to product guides for ventilated roofs in Xtratherm XT/PR literature for guidance.

The Xtratherm Rafterloc features a slotted mechanism that allows the board to lock between the rafters in application. Discrepancies in timber widths and spacings can result in excessive cutting and loose fitting insulation when using standard sized insulation board; Rafterloc ensures that a tight fit is achieved.

Technical Information

Property	Unit
Density (Foam Core)	(Kg/m ³) 30-32
Water Vapour Resistivity	(MN _s /gm) >100
Thermal Conductivity	(W/mK) 0.023

Dimensional Table

Dimension	Size (mm)
Length	1200
Width	370
Thickness	75, 100, 125, 150

Typical U-value

Typical U-values using Rafterloc between Rafters @ 400mm centres					
Rafterloc Thickness	Thickness below Rafters				
	30mm	40mm	50mm	60mm	70mm
75mm	0.23	0.21	0.19	0.18	0.16
100mm	0.20	0.18	0.17	0.16	0.15
125mm	0.18	0.16	0.15	0.14	0.13
150mm	0.16	0.15	0.14	0.13	0.12

Unvented sloped roof, rafters at 400mm centres - approved vapour permeable membrane required, maintain 25mm void.

XT/TL Thermal Laminate may be used to underside (Add thickness of plasterboard) Thickness of Xtratherm below rafters Rafterloc Thickness.

Pack Specifications

XT/RLOC Thickness	Sheets per pack	m ² per pack 370mm
75mm	14	6.13
100mm	10	4.44
125mm	8	3.55
150mm	8	3.55

Rafterloc Installation Guidelines

Single Layer

Following completion of roof cladding, fix timber battens to the inner face of rafters to provide a ground for fixing the Rafterloc. Position battens at a depth sufficient to allow insulation to sit flush with the underside of the rafters whilst maintaining the ventilation gap. The recommended 50mm airspace between the insulation and sarking felt may be reduced to 25mm when used in conjunction with an approved permeable roof tile underlay. If required, the Xtratherm Rafterloc can be cut with a trimming knife to fit areas that are closer than the standard spacing. The board should be cut accurately to facilitate tight fitting. Care should be taken to avoid thermal bridging at roof-wall junctions at eaves, gable walls and party walls. Complete installation as described to vertical studding and ceiling collars. A suitable vapour control layer should be fixed to the underside of the rafters at this stage. Finish with plasterboard.

Double Layer System Installation

A second layer of insulation should be added beneath the rafters. XT/PR Pitched Roof Board should be butted tightly against adjoining panels and temporarily fixed to the underside of the rafter with large headed clout nails. A suitable vapour control layer should be provided. Finish with plasterboard.

Alternatively an additional layer may be added in the form of Xtratherm Thin-R Thermal Liner XT/TL, which allows a composite panel of high performance Polyiso and plasterboard to be applied in a single fixing operation.

Specification Clause

Thin-R XT/RLOC Rafterloc Pitched roof insulation at rafter level. The pitched roof insulation shall be Xtratherm Thin-R XT/RLOC _ _ _ mm thick manufactured to EN ISO 9001:2000 by Xtratherm Comprising a CFC/HCFC free rigid Polyisocyanurate (PIR) core between low emissivity foil facings. The pitched roof insulation shall be installed in accordance with instructions issued by Xtratherm.

Refer to NBS clause P10 140, K11 695, K11 55



Xtratherm Loft Walk-R

Xtratherm Loft Walk-R is a laminate of high performance PIR insulation with tough moisture resistant chipboard that builds to allow safe access into insulated roof spaces whilst maintaining very high insulation values, and complying with health and safety guidelines.

There is a growing awareness of the benefits of upgrading the energy efficiency of our homes by installing energy efficient measures. One of the easiest and most cost effective measures to take is to insulate the roof space, but consideration must be given to safe access to that roof space once the upgrade has taken place.

Providing for access to tanks, services and fittings in the roof space.

"Because the depth of insulation will obscure the location of ceiling joists, provision should be made for access from the access hatch to the cold water tank and other fittings to which access for occasional maintenance and servicing may be required."

Xtratherm Walk-R is the solution for high performance lofts - with safe access.

Existing loft space - insulation between joists only		Upgraded loft space - 2nd layer of insulation over joists		Upgraded loft space - 2nd layer of insulation over joists plus Loft Walk-R access	
Energy Efficient?	No	Energy Efficient?	Yes	Energy Efficient?	Yes
Safe Access?	?	Safe Access?	No	Safe Access?	Yes
					

- Achieves better than 0.16W/m²K target
- T&G jointing long edges
- Superior compressive strength



Application

Xtratherm Loft Walk-R has been developed to provide insulated decking for lofts to allow for maintenance access and storage in roof space areas.

The moisture resistant chipboard is tongued and grooved along the long edge for easy jointing.

Boards should be laid transverse to the joists, (spanning minimum of 4 joists at 400mm centres). Pre-drill the Walk-R panels and secure with wood screws. Screws should penetrate joists by 30mm and be placed no closer than 25mm from any panel corner.

Ensure that no electrical cables are damaged or compressed between the Walk-R panels and the joists. Mark the top of the panels to indicate the positioning of any services below the walkway. Do not over-tighten the screws.

Ceiling joists are not designed to take a floor loading, loads applied should not be excessive. If loading other than maintenance traffic or light storage is required an engineer should be consulted.

Product Data	Joist depth fully filled with fibre insulation
Length	1200mm T&G
Width	600mm SE
Thickness PIR	75mm
Thickness Chipboard	18mm
Thermal Conductivity*	0.022
Compressive Strength*	>120kPa
Tolerance: Length	+/- 7.5mm
Width	+/- 5mm
Thickness	+/- 4mm

* Insulation component only

Xtratherm Loft Walk-R sheets per pallet	20
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U-values (w/m²K) achieved with 93mm Xtratherm Loft Walk-R

	Joist depth fully filled with fibre insulation		
	100mm	150mm	225mm
U-value achieved	0.17	0.14	0.12

Access & Specifications Guidelines

"In every roof space where cold water tanks or other fitted appliances or services occur, the Contractor must construct a permanent boarded walkway from the roof access point to the tank ball valve position and / or the appliance location. This walkway should be supported above the first layer of insulation to prevent any compaction of insulation below the walkway."

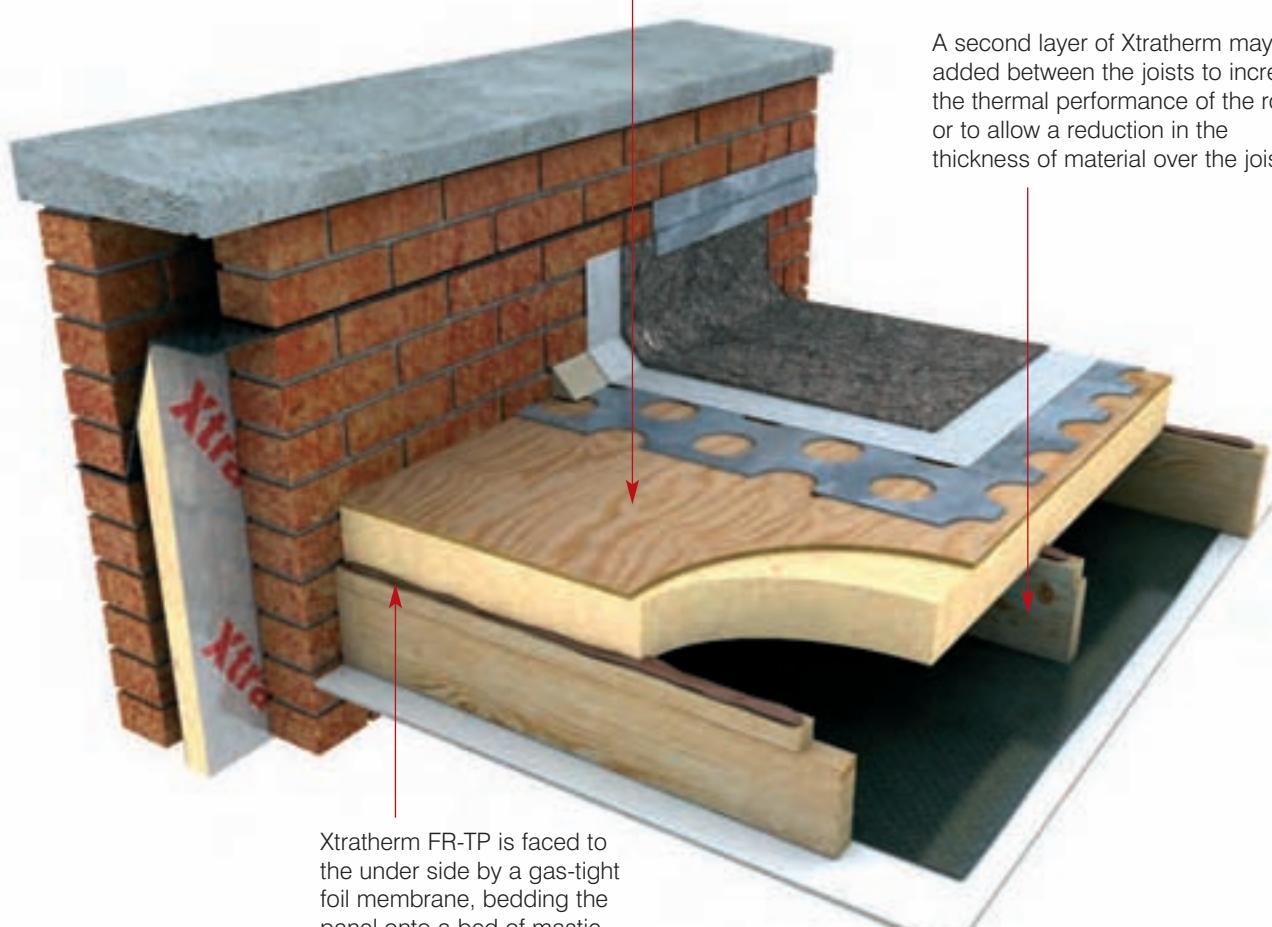


Flat Roof Board FR-TP

Thermal Ply

- Insulation & decking in one fix
- For new & refurbishment roofs
- Rapid weather proofing

The Xtratherm FR-TP provides a high level of thermal insulation and decking in one application.



Xtratherm FR-TP is faced to the under side by a gas-tight foil membrane, bedding the panel onto a bed of mastic creates a continuous vapour control layer.

A second layer of Xtratherm may be added between the joists to increase the thermal performance of the roof or to allow a reduction in the thickness of material over the joists.

Fire

The fire rating when tested to BS 476 Part 3: 2004 'External Fire Exposure Roof Test' will be dependent upon waterproofing system specified.

XTRATHERM FR-TP SHEET SIZE

DIMENSIONS	SIZE (mm)
Length	2400
Width	1200
Thickness*	56/76/86/96/106/116

*Thickness includes 6mm plywood

Xtratherm FR-TP

Xtratherm XT/FR product range is CFC/HCFC free
(Zero Ozone Depletion Potential)

TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	32 Kg/m ³
Compressive Strength	>150 kPa
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity	0.022 W/mK

Flat Roof

Xtratherm Thin-R Thermal Ply is a composite insulated panel of Xtratherm Polyisocyanurate core with a composite foil face, bonded to 6mm WBP grade plywood. Thin-R FR-TP is designed to provide high levels of thermal insulation and decking in one operation for new and refurbishment flat roof applications.



Installation Guidelines

Flat Roof Insulation

Xtratherm Thin-R FR-TP should be fixed to minimum 50mm thick joists at 600mm centres max. with the plywood uppermost.

Bands should be staggered and butted with a 2mm gap between board, each edge should have a minimum bearing of 20mm on joist.

All edges should be supported - add noggings where necessary. Stagger fixings where boards are butted.

Bands should be embedded in vapour resistant mastic to provide a vapour control layer in conjunction with foil facing.

Mastic should be laid wide enough to facilitate 2 panel edges and be continuous around all edges.

Thin-R FR-TP should be fixed with low profile screw fixings, placed at 200mm centres around the perimeter of the boards and at 300mm centres along any intermediate supports.

All fixings should penetrate the joists by a minimum of 35mm and be placed 12mm from the edge of the Thin-R FR-TP, and no further than 50mm from any corners.

Care should be taken to ensure that the heads of any fixings are flush with the plywood surface and not over-driven.

The roof should be fire protected to the underside by plasterboard or other approved material.

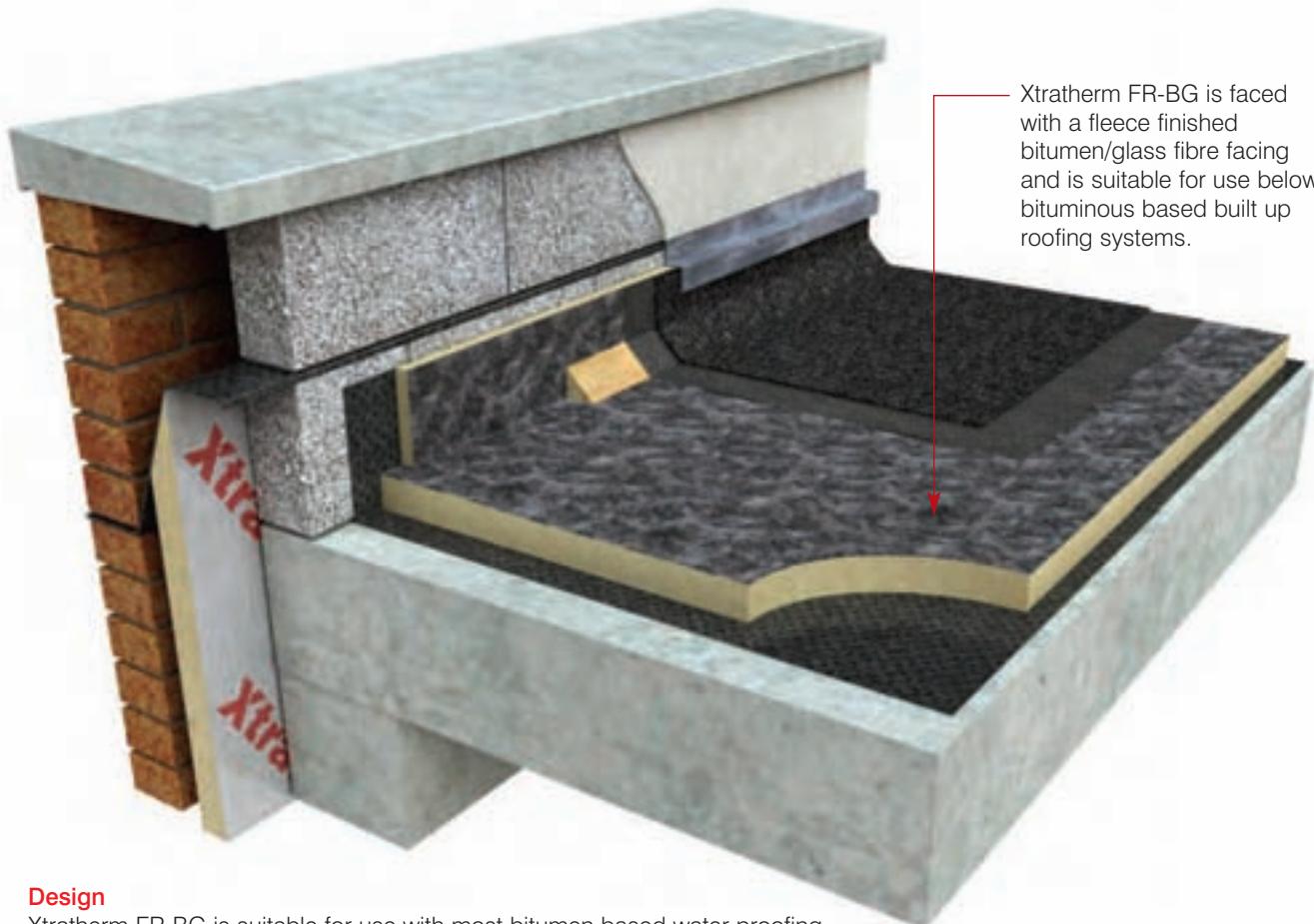
Thin-R FR-TP is suitable for maintenance traffic loadings only.



Flat Roof Board FR-BG

Built up roofing system

- High Thermal Performance
- Compatible with most bituminous based roofing systems
- Fleece finished bitumen/glass fibre facing



Design

Xtratherm FR-BG is suitable for use with most bitumen based water proofing systems including those using a BS747 type 3G perforated base layer. The roof should be laid in accordance with BS 8217: 2005 (Reinforced bitumen membranes for roofing. Code of practice). During the construction process, the construction should be protected from rain penetration during breaks in the process.

Falls

The fall on a flat roof should be designed to ensure that rainfall does not pond. Care must be taken to provide adequate falls i.e. 1 in 80.

Roof Loading

Xtratherm FR-BG is suitable for use on roof decks that are subject to limited maintenance foot traffic. Walkways should be provided on roofs requiring regular pedestrian access. When the roof is complete, protective boarding should be laid if additional sitework is to be carried out.

Roof finish

Built up roofing systems should be finished with a suitable reflective layer such as chippings.

Fire Performance

Built-up roofs using Xtratherm FR-BG as part of a 3 layer system with mineral chippings on the cap sheet will attain an FAA rating when tested to BS476, Part 3: 1988 external fire exposure roof test.

XTRATHERM FR-BG SHEET SIZE

DIMENSIONS	SIZE (mm)
Length	1200
Width	600
Thickness	50/60/70*/80/100/120*

*Subject to quantity and lead time.

Xtratherm FR-BG

Xtratherm XT/FR product range is CFC/HCFC free
(Zero Ozone Depletion Potential)

Flat Roof FR-BG

Xtratherm FR-BG is faced with a fleece finished bitumen/glass facers and is suitable for use below partially bonded bitumen based built up roofing systems.

Note: FR-BG can also be used in mechanically fastened or loose laid ballasted bituminous roofing systems.



Installation Guidelines

Flat Roof Insulation

Vapour Control Layer

Decks should be primed before the application of the hot bitumen used to bond the vapour control layer. Reference should be made to BS8217:1994 when applying the vapour control layer. Carry the VCL past the insulation and seal with the parapet wall.

Laying - Metal Deck

On metal decks, Xtratherm FR-BG should be laid break bonded into hot bitumen (max temperature 240°C) mopped or poured over the vapour control layer. The board can also be mechanically fixed. Ensure all edges of the boards are supported.

Laying - Concrete Deck

Ensure concrete decks are laid to provide correct falls to outlets and are clean, dry, without any projections. Primer should be laid in accordance with the manufacturer's instructions. The vapour control layer should be fully bonded to the deck and the Xtratherm FR-BG should be laid into hot bitumen on the vapour control layer in separate bonded pattern. The boards can also be mechanically fixed.

Laying - Plywood Deck

On plywood decks, Xtratherm FR-BG should be fully bedded in hot bitumen over a continuous vapour control layer which has been nailed or bonded to the deck. The boards can also be mechanically fixed, fixing heads should be sealed with bitumen.

TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	30 Kg/m ³
Compressive Strength	>150 kPa @ 10%
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity*	0.026 - 0.027 W/mK
Service Temperature	-20°C - +100°C
Surface Spread of Flame	Class 1

*Thermal conductivity is dependent on facings and product thickness.

SPANNING

Xtratherm FR-BG insulation boards laid over metal decks should be in accordance with BS 4841: Part 3

FR-BG	TRough OPENING (mm)
25	75
30	>75
40	>125
50	>175
	200

TYPICAL 'U' VALUES

Xtratherm FR-BG Over Concrete Deck	
FR-BG (mm)	U-Value (W/m ² K)
80	0.28
100	0.23
60+60 (120)	0.19
60+80 (140)	0.16

Fixing

The specification for fixing of Xtratherm roof boards will vary with the location, roof height/width and topographical data, architectural specification should be consulted. Generally with 1200x600 boards, a minimum of 4 fixings are adequate, located between 50mm and 150mm from all edges, additional fixings may be placed along the centre line. Counter sunk washers, 50mm in diameter should be used with each fixing. However, BS6399 Part 2 1995 should always be consulted. In two layer systems, all layers should be fixed in accordance with the contained instructions.

Bitumen Based Built Up Roofing Systems

Technical guidance from the appropriate bitumen waterproofing manufacturer should be sought as to assure proper installation of the bonded BUR system.

Fire

Each contract should be assessed for suitability of torch on applications. The suitability of materials, substrates and specifications should be assessed before commencement. Application of the torch on system should be undertaken only by fully trained personnel with appropriate fire precautions and fire extinguishing equipment available at hand. All timber roof components, and most insulations materials are combustible, and will be vulnerable to naked flame, these materials may be hidden from view, due attention should be given all precautions taken. This is the responsibility of the operatives.



Flat Roof Board FR-ALU

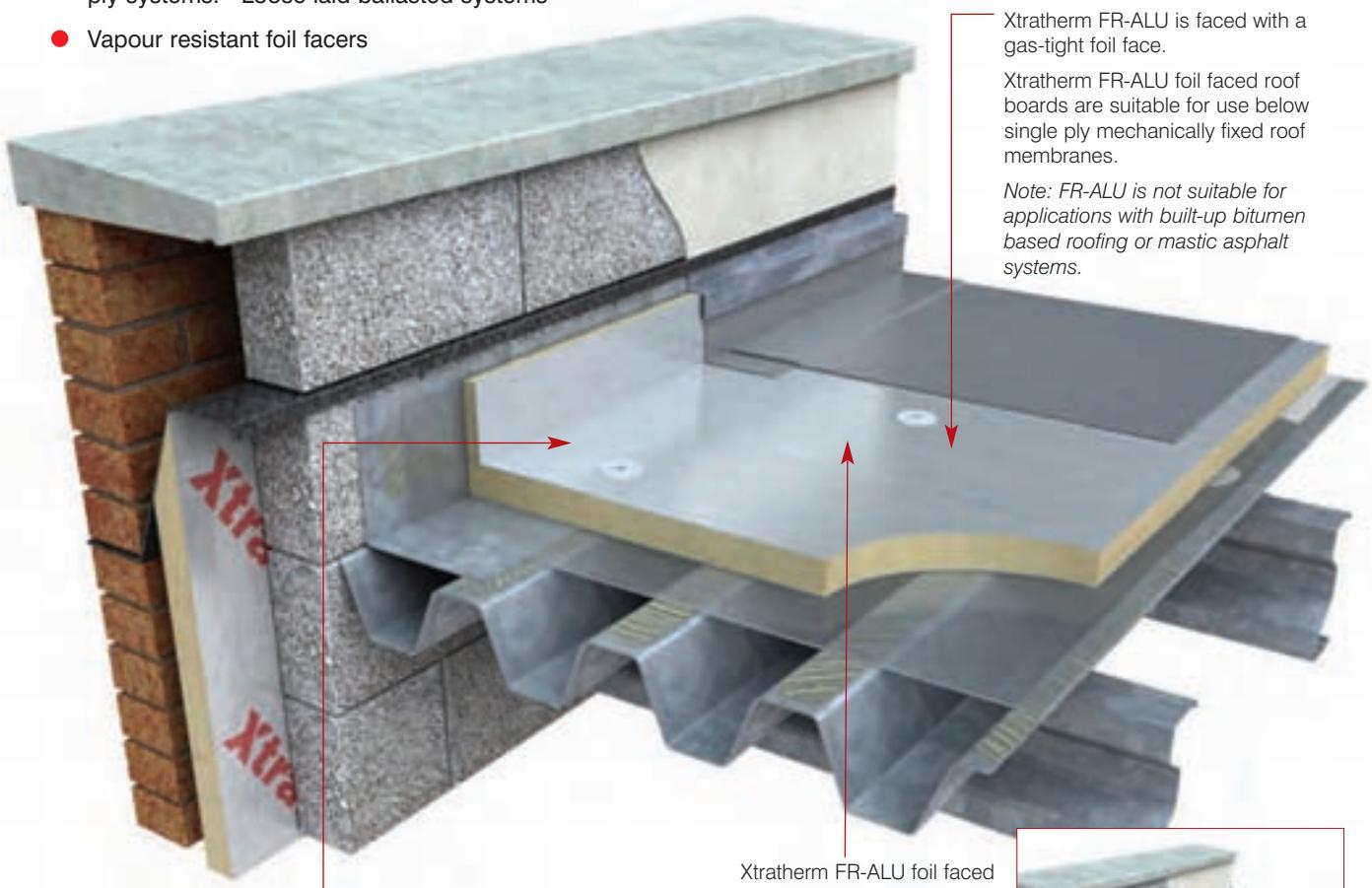
Single Ply Mechanically Fixed

- High Thermal Performance
- Compatible with - mechanically fixed single ply systems. - Loose laid ballasted systems
- Vapour resistant foil facers

XTRATHERM FR-ALU SHEET SIZE

DIMENSIONS	SIZE (mm)
Length	2400
Width	1200
Thickness	25/50/60/70/75/80 100/105/120

Other sizes are available subject to quantity and lead time.



Xtratherm FR-ALU insulation boards should be laid over the vapour control layer in a break bonded pattern. The long edges of the boards should be laid at right angles to the corrugations and all board joints must be fully supported by the deck. The FR-ALU insulation boards are secured by approved mechanical fixings.

The requirement for a separate water vapour control layer should be assessed in accordance with BS6229 2003. When a vapour control layer is necessary, 1000 gauge polythene should be used. Any fixings that penetrate it must be of the self sealing type that fuse to the vapour control layer during applications.

Roof Finishes: Consideration should be given to the recommendations of BS4841: Part 3 2006 and those of the Single Ply Roofing Association.

Falls: The fall on a flat roof should be constant and steep enough to ensure that rainfall does not pond. Care must be taken to provide adequate falls ie not less than 1:80 to rain water outlets.

Fire: The fire rating when tested to BS 476 Part 3: 2004 'External Fire Exposure Roof Test' will be dependent upon waterproofing system specified. Xtratherm FR-ALU will typically achieve FAB rating.

Xtratherm FR-ALU foil faced insulation boards are suitable for use on roof decks that are subject to maintenance traffic. Walkways should be provided on roofs requiring regular pedestrian access. When the roof is complete, protective boarding should be laid if additional site work is to be carried out. The completed roof should not be used for storage of heavy materials or air conditioning plant.



Typical installation - Concrete Deck



Typical installation - Timber Deck

FLAT ROOF - Typical installation (Metal Deck)

Xtratherm FR-ALU

Xtratherm XT/FR product range is CFC/HCFC free
(Zero Ozone Depletion Potential)

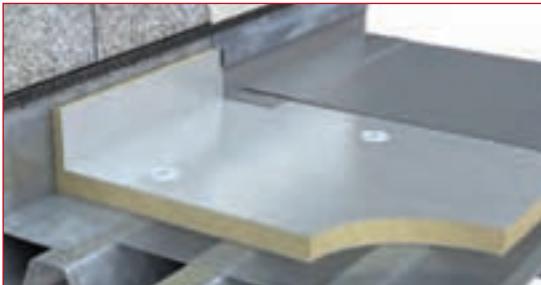
TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	32 Kg/m ³
Compressive Strength	>150 kPa @ 10%
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity	0.022 W/mK
Service Temperature	-20°C - +100°C

Flat Roof

Xtratherm FR-ALU foil faced roof boards are suitable for use below single ply mechanically fixed roof membranes.

Note: FR-ALU is not suitable for applications with built-up bitumen based roofing or mastic asphalt systems.



Installation Guidelines

Flat Roof Insulation

Vapour Control Layer

The water vapour control layer should be laid with 150mm laps, which are turned up at any vertical upstand. When the insulation boards have been positioned the laps are turned over and sealed, prior to the roof finish being completed.

Laying - Metal/Timber Deck

Xtratherm FR-ALU foil faced boards should be laid over the vapour control layer in a break bonded pattern. The long edges of the boards should be laid at right angles to the corrugations and all board joints must be fully supported by the deck. The FR-ALU insulation boards are generally secured by approved mechanical fixings.

Laying - Concrete Deck

Xtratherm FR-ALU boards are laid over the vapour control layer in a break bonded pattern and secured with approved mechanical fixings, or secured under ballasted system. Care should be taken to ensure that the concrete deck is graded to the correct falls, is dry, clean and free from any projections or gaps.

Fixing

The specification for fixing of Xtratherm roof boards will vary with the location, roof height/width and topographical data, architectural specification should be consulted.

Generally with 1200 x 600 boards, a minimum of 4 fixings are adequate, located between 50mm and 150mm from all edges, additional fixings may be placed along the centre line. 11 fixings per 2.4 x 1.2m sheet is recommended. Counter sunk washers, 50mm in diameter should be used with each fixing. However, BS6399 Part 2 1995 should always be consulted. During the construction process, the construction should be protected from rain penetration during breaks in the process.

SPANNING

Xtratherm FR-ALU insulation boards laid over metal decks should be in accordance with BS 4841: Part 3

FR-ALU	TRough OPENING (mm)
25	75
30	>75
35	>100
40	>125
45	>150
50	>175

TYPICAL 'U' VALUES

FR-ALU Over Concrete Deck	
FR-ALU (mm)	U-Value (W/m ² K)
50	0.39
60	0.33
70	0.29
80	0.26
100	0.21
105	0.20
120	0.17

U-values given are indicative only, the effect of fixings has been assumed to have had no effect on the U-value, for comprehensive calculations on all deck types contact Xtratherm technical support.

TOLERANCE

DIMENSIONS	SIZE (mm)	TOLERANCE
Length	2400	+/- 5mm
Width	1200	+/- 3mm
Thickness	25, 40, 50	+/- 2 mm
	60, 70, 75, 80-120	+/- 3 mm
Diagonals	Do not differ more than	0.3%



Cavity Wall - Partial Fill

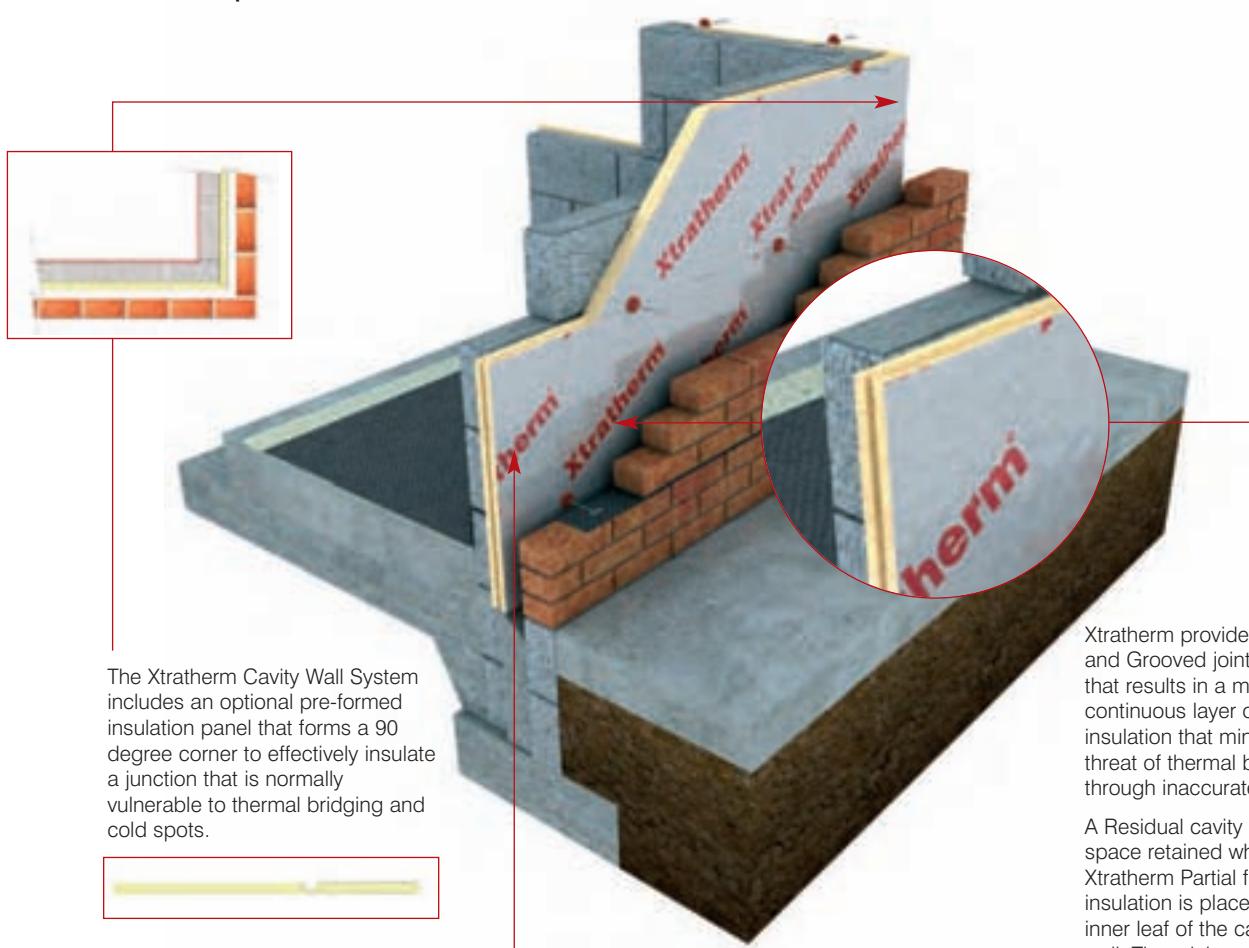
Robust tongued and grooved jointing

Clear cavity maintained

No exposure restrictions

Low emissivity foil facings

Extra thermal performance



The Xtratherm Cavity Wall System includes an optional pre-formed insulation panel that forms a 90 degree corner to effectively insulate a junction that is normally vulnerable to thermal bridging and cold spots.



The Low emissivity foil facing on Xtratherm boards improve the thermal performance of the wall.

The residual cavity is the most effective method of preventing rain penetrating a wall from the outside.

Xtratherm provide a Tongued and Grooved jointing system that results in a more robust, continuous layer of cavity wall insulation that minimises the threat of thermal bridging through inaccurate installation.

A Residual cavity is the air space retained when Xtratherm Partial fill Cavity Wall insulation is placed against the inner leaf of the cavity of a wall. The minimum residual cavity width allowed is 25mm in accordance with the XT/CW BBA certificate 07/4407 however 50mm may be required by the designer.

SHEET SIZE AND TOLERANCE

DIMENSIONS	SIZE (mm)
Length	1200
Width	450
Thickness	40/50/60/65/70/75/80/100 (T&G)

Specification Clause

The partial fill cavity wall insulation shall be Xtratherm Thin-R XT/CW(T&G) ____ mm thick manufactured to EN ISO 9001:2000 by Xtratherm, comprising a CFC/HCFC free rigid Polyisocyanurate (PIR) core between low emissivity foil facings. The wall insulation shall be installed in accordance with instructions issued by Xtratherm.
Refer to NBS clause F30 151, F30 12

Thin-R XT/CW(T&G)



Improvements in U-values and accredited detailing can be achieved with an additional layer of Xtratherm Thermal Liner. (See table for U-values)

Cavity Wall Installation Guidelines

Insert wall ties max 600mm c/s one block course below DPC.

Secure cavity boards tight against inner leaf with retaining clip on approved wall ties.

Maintain a 50mm residual cavity to suit all exposure zones.

Ensure a minimum 25mm residual cavity is maintained. This may have to be increased to suit conditions. (e.g. NHBC)

Place wall ties at max 900x450 centres each board secured with a minimum of 3 wall ties.

Ensure block joints are fully bonded with unbroken mortar.

Fix wall ties 225mm vertically and 150mm horizontally from face of unbonded jambs.

Ensure wall ties (Cavity) are kept clean of mortar and are sloped towards outer leaf.

A cavity board should be used to keep cavity clean.

Xtratherm corner boards and preformed reveal panels may be fitted to provide robust detailing.

Xtratherm Hyclips can be used to secure boards tightly against inner leaf at sills and wall plate etc. where wall ties are inappropriate.

TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	26-30 Kg/m ³
Compressive Strength	>120 kPa
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity	0.022 W/mK
Service Temperature	-20 to 100°C
Surface Spread of Flame	Class 1

Partial Fill Cavity Insulation

Xtratherm Thin-R XT/CW(T&G) is the best solution when designers/ regulations demand additional thermal insulation in external masonry walls. Xtratherm Thin-R boards achieve high standards of insulation whilst maintaining a residual cavity to prevent moisture penetration, without a substantial increase in the width of the cavity and of the overall wall thickness.

U-value calculations to BS EN ISO:6946

CAVITY WALL (XT/CW) - Partial Fill

U-values achieved using Xtratherm Thin-R XT/CW - Dot & Dab - 0.665 Cavity Resistance

XTRATHERM THICKNESS (mm)

	30	35	40	45	50	55	60	65	70	80	100
0.10	0.30	0.29	0.27	0.25	0.24	0.23	0.22	0.21	0.20	0.18	0.16
0.11	0.31	0.29	0.27	0.26	0.24	0.23	0.22	0.21	0.20	0.18	0.16
0.14	0.32	0.30	0.28	0.26	0.25	0.24	0.22	0.21	0.20	0.19	0.16
0.17	0.33	0.31	0.29	0.27	0.26	0.24	0.23	0.22	0.21	0.19	0.16
0.19	0.34	0.31	0.29	0.27	0.26	0.24	0.23	0.22	0.21	0.19	0.16
0.22	0.34	0.32	0.30	0.28	0.26	0.25	0.23	0.22	0.21	0.19	0.17
0.25	0.35	0.32	0.30	0.28	0.27	0.25	0.24	0.22	0.21	0.19	0.17
0.34	0.33	0.31	0.29	0.27	0.26	0.24	0.23	0.22	0.20	0.17	
0.51	0.34	0.32	0.30	0.28	0.26	0.25	0.23	0.22	0.20	0.17	
0.99	0.35	0.33	0.30	0.28	0.27	0.25	0.24	0.23	0.20	0.17	
1.15	0.35	0.33	0.31	0.28	0.27	0.25	0.24	0.23	0.21	0.17	

Wall ties taken as S/S wire @ 3 ties/m² Wet Plaster Finish - increase insulation thickness by 5mm.

XT/CW THICKNESS	BLOCK LAMBDA VALUE	U-VALUE	U-VALUE with additional 50mm XT/TL*
80mm	0.14	0.19	0.14
70mm	0.51	0.22	0.16
60mm	1.15	0.25	0.18

Calculation includes 40mm residual cavity, with 5 S/S wall ties per m². *38mm PIR insulation on adhesive dabs. Accredited details should be followed to ensure calculated performance.

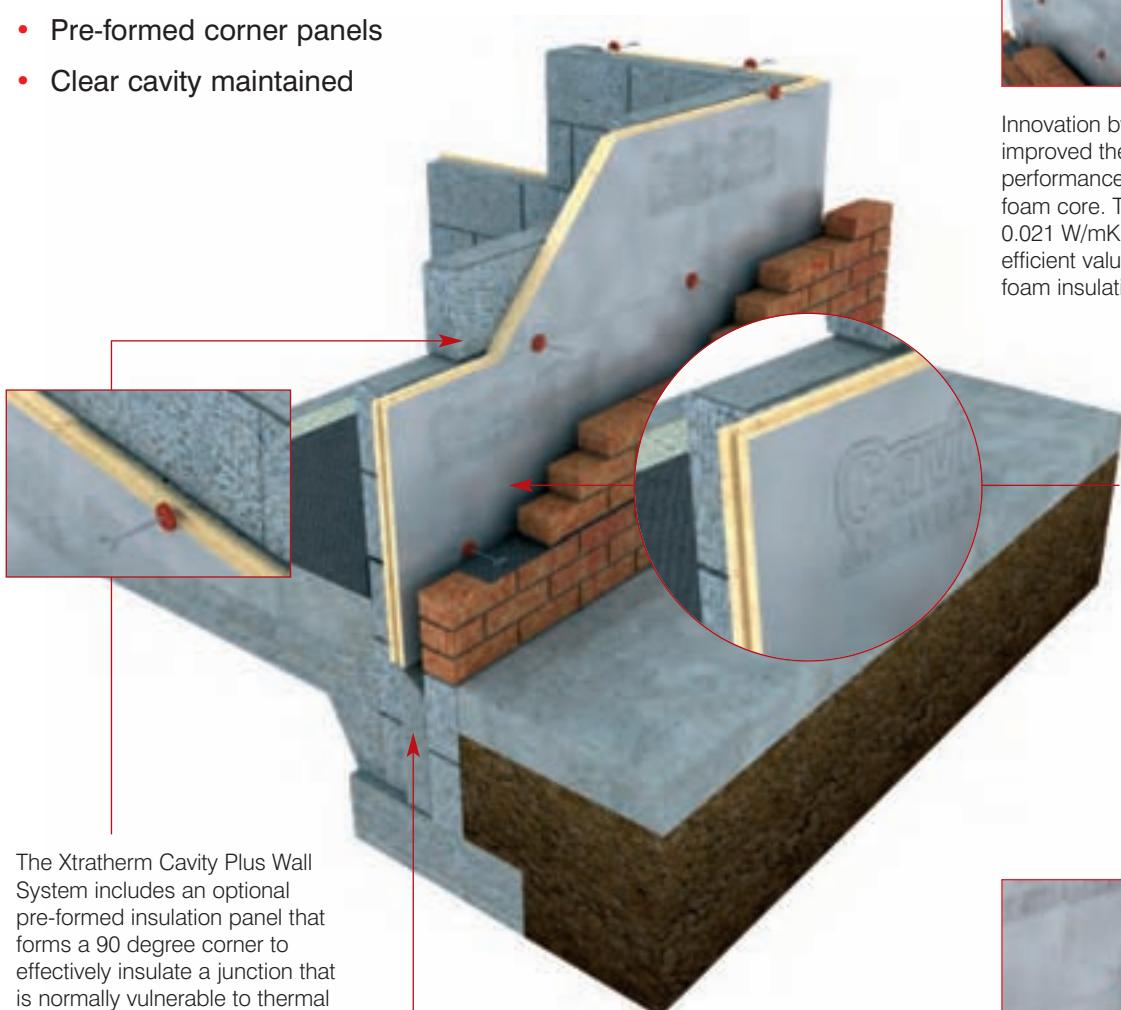
Resistance 'R' Values

The resistance value of any thickness of Xtratherm PIR can be ascertained by simply dividing the thickness of the material (in metres) by its declared lambda value 0.022 W/mk. eg 50mm = 0.050/0.022 = R2.27



Cavity-Plus Wall

- Low emissivity foil with a cavity resistance value of 0.665
- Outstanding thermal performance
- Robust tongue & groove jointing
- Pre-formed corner panels
- Clear cavity maintained

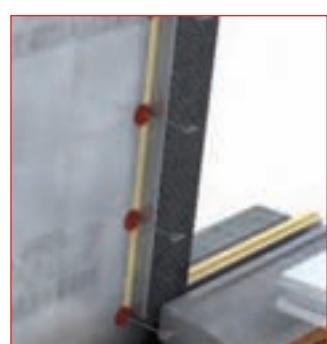


The Xtratherm Cavity Plus Wall System includes an optional pre-formed insulation panel that forms a 90 degree corner to effectively insulate a junction that is normally vulnerable to thermal bridging and cold spots. The robust detailing provided by the Cavity Plus System surpasses the standards asked for in Accredited Details.

Xtratherm Cavity Plus Wall insulation is placed in the cavity of a wall. The minimum residual cavity width allowed is 25mm in accordance with the XT/CW BBA certificate 07/4407.

The Low emissivity foil facing on Xtratherm boards improve the thermal resistance of the residual cavity to a certified value of 0.665.

Xtratherm provide a Tongued and Grooved jointing system that results in a more robust, continuous layer of cavity wall insulation that minimises the threat of thermal bridging through inaccurate installation.



Specification Clause

The partial fill cavity wall insulation shall be Xtratherm Thin-R XT/CWP mm thick, with a lambda value of 0.021 W/mK manufactured to EN ISO 9001:2000 by Xtratherm, comprising a CFC/HCFC free rigid Polyisocyanurate (PIR) core between low emissivity foil facings. The wall insulation shall be installed in accordance with instructions issued by Xtratherm.

Refer to NBS clause F30 155, F30 12

Xtratherm Reveal boards are pre-cut to tightly fit around reveals at window and door openings, allowing ties to be positioned 150mm in from the edge of the reveal and at every block joint providing a superior accredited detail.

0.021 W/m²K

Xtratherm®

Thin-R XT/CWP(T&G)



Partial Fill Cavity Wall

Typical U-values XT/CWP

BLOCK LAMBDA	Thickness of XT/CWP		
	60mm	80mm	100mm
0.14	0.22	0.18	0.15
0.51	0.24	0.19	0.16
1.15	0.24	0.20	0.17

Typical U-values XT/CWP + XT/TL Thermal Laminate

BLOCK LAMBDA	Thickness of XT/CWP with addition Thermal Liner XT/TL*		
	60mm	80mm	100mm
0.14	0.16	0.14	0.12
0.51	0.17	0.15	0.13
1.15	0.17	0.15	0.13

Calculation includes min 25mm residual cavity, with 2.5 S/S wall ties per m². *38mm PIR insulation on adhesive dabs. The additional internal lining will improve resultant thermal bridging ψ values. Accredited details should be followed to ensure expected performance.

SHEET SIZE AND TOLERANCE

DIMENSIONS	SIZE (mm)
Length	1200
Width	450
Thickness	60/80/100(T&G)

*Other sizes are available subject to quantity and lead time

Partial Fill Cavity Insulation

Xtratherm Thin-R/CWP(T&G) is the best solution when designers/ regulations demand higher U-value performance in external masonry walls. Xtratherm Thin-R Cavity Plus boards achieve these higher standards whilst maintaining a residual cavity - the most effective protection against the ever more prevalent wind driven rain. The outstanding performance of Xtratherm Cavity Plus allows these goals to be achieved without a substantial increase in the overall wall thickness.

Cavity Wall Installation Guidelines

Insert wall ties max 600mm cs one block course below DPC.

Secure cavity boards tight against inner leaf with retaining clip on approved wall ties.

Ensure a minimum 25mm residual cavity is maintained. This may have to be increased to suit conditions. (e.g. NHBC)

Place wall ties at max 900x450 centres each board secured with a minimum of 3 wall ties.

Ensure block joints are fully bonded with unbroken mortar.

Fix wall ties 225mm vertically and 150mm horizontally from face of unbonded jambs.

Ensure wall ties (Cavity) are kept clean of mortar and are sloped towards outer leaf.

A cavity board should be used to keep cavity clean.

Xtratherm corner boards and preformed reveal panels may be fitted to provide improved accredited detailing.

Xtratherm Hyclips can be used to secure boards tightly against inner leaf at sills and wall plate etc. where wall ties are inappropriate.

TYPICAL PHYSICAL CHARACTERISTICS

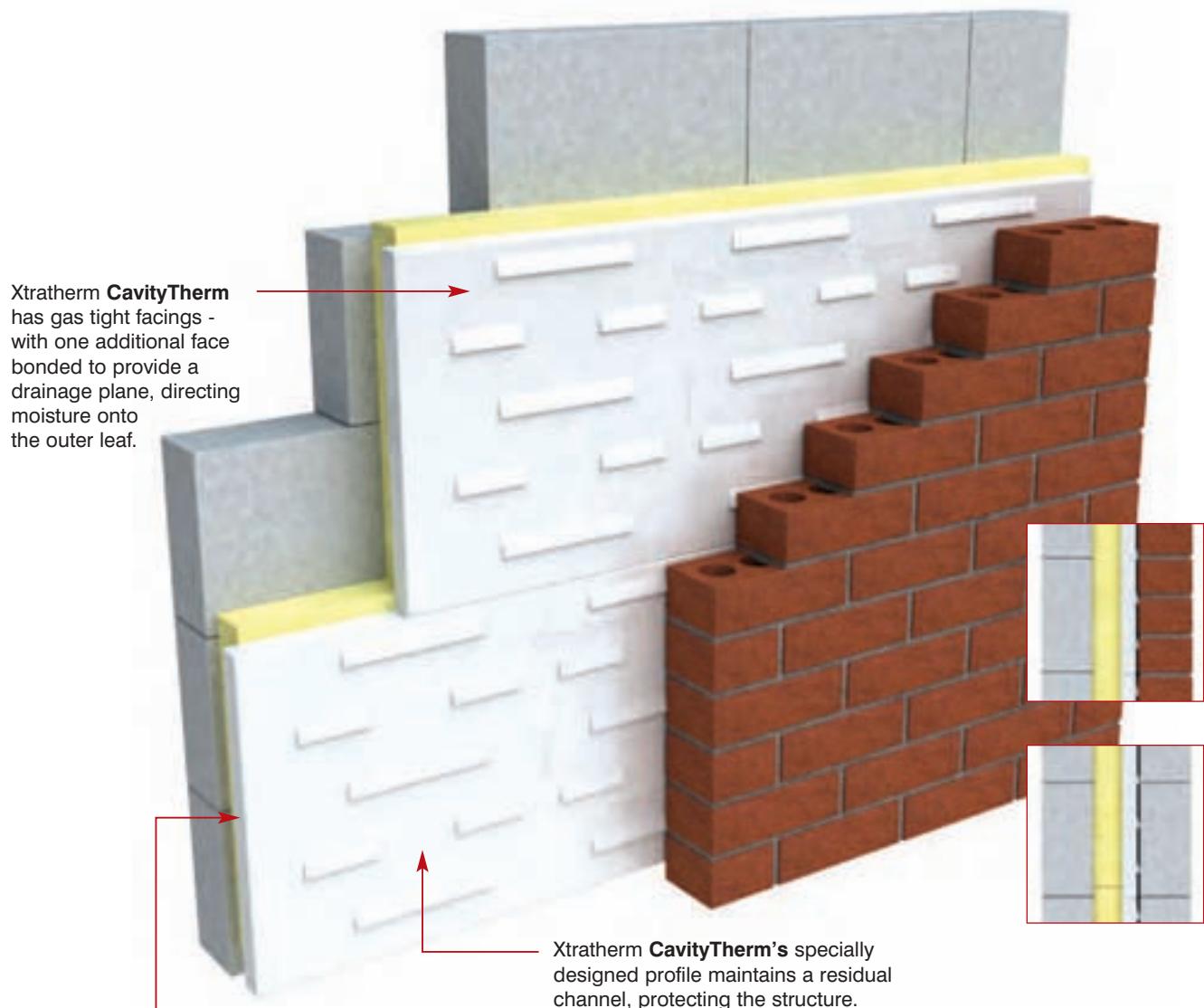
PROPERTY	UNITS
Density (Foam Core)	28-32 Kg/m ³
Compressive Strength	>120 kPa
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity	0.021 W/mK
Service Temperature	-20 to 100°C
Surface Spread of Flame	Class 1



CavityTherm CT/PIR

BUILT-IN CAVITY FILL INSULATION

Xtratherm **CavityTherm** full fill built-in wall insulation board is a high performance composite board of PIR core with a **lambda value of 0.021W/mK**. The boards have gas tight facings with one face bonded to a profiled HIPS skin during manufacture to provide a drainage plane. **CavityTherm's** unique profiled facing directs any moisture that might have penetrated the external wall down the protective facing and back onto the external leaf. The board includes specifically designed rebated edge detailing on all four edges to allow the system to tightly interlock when installed.



Installing Xtratherm **CavityTherm** gives U-values that are indicative of targets set to achieve the higher levels of the Code for Sustainable Homes - but within traditional construction allowing the architect to design low carbon homes and maintain an overall cavity width of 100mm.

CavityTherm Sizes

Dimensions	Size (mm)
Length	1200
Width	450
Thickness*	75, 90, 100, 125, 150

*Nominal width includes 5mm profiled facing - Other sizes may be available subject to quantity and lead time.

RESISTANCE VALUES

CavityTherm Thickness (mm)	Resistance (R)
150	6.90
125	5.71
100	4.52
90	4.05
75	3.33

0.021 W/m²K

Xtratherm®

Xtratherm CT/PIR

- > The new **CavityTherm** wall insulation system works within a traditional 100mm cavity using traditional foundations, building skills and materials to achieve U-values as low as 0.16W/m²K. Maintaining the standard overall wall width means no loss of living space internally nor an enlarged building footprint.
- > The new **CavityTherm** insulation system is suitable for all housing types in mixed developments up to 12m in height and allows for most external wall finishes to satisfy planning requirements.
- > **CavityTherm** is available nationwide on short lead times through the traditional supply chain.

Typical U-values XT/CWP

BLOCK LAMBDA	Thickness of CT/PIR				
	75mm	90mm	100mm	125mm	150mm
0.14	0.22	0.19	0.18	0.15	0.12
0.51	0.24	0.21	0.19	0.15	0.13
1.15	0.25	0.21	0.19	0.16	0.13

Typical U-values XT/CWP + XT/TL Thermal Laminate

BLOCK LAMBDA	Thickness of CT/PIR with addition Thermal Liner XT/TL*				
	75mm	90mm	100mm	125mm	150mm
0.14	0.16	0.14	0.13	0.12	0.10
0.51	0.17	0.15	0.14	0.12	0.11
1.15	0.17	0.16	0.14	0.12	0.11

Calculation includes min 25mm residual cavity, with 2.5 S/S wall ties per m². *38mm PIR insulation on adhesive dabs. The additional internal lining will improve resultant thermal bridging Ψ values.

Accredited details should be followed to ensure expected performance.

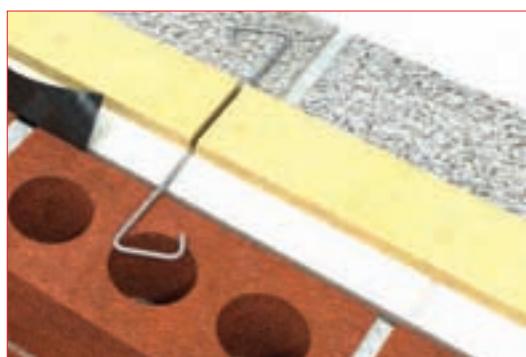
TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density Typical (Foam Core)	30 Kg/m ³
Compressive Strength	>100 kPa @ 10%
Thermal Conductivity	0.021 W/mK
Service Temperature	-20°C - +100°C

DESIGN

The Xtratherm CavityTherm System can be installed by competent, traditional brick/block layers. The engineered jointing of the components makes installation easier and ensures the continuity of the insulation layer.

The board includes specifically designed rebated edge detailing on all four edges to allow the system to tightly interlock when installed.



Wall tie sloping outward
Sloping wall tie in pre-formed slot

*Building regulations are committed to delivering Zero Carbon Homes by 2016 and the Government has announced that the fabric standards required to achieve this goal will be based on the revisions outlined in the Code for Sustainable Homes 2010 where the Zero Carbon Hub set benchmarks for fabric performance. Their document defining a **Fabric Energy Efficiency Standard (FEES)** for Zero Carbon Homes, gives the maximum energy demand for space heating and cooling in two levels only, and gives indicative U-values for walls, floors and roofs to achieve the goal. The defining of indicative U-values (along with air permeability and thermal bridging targets) for the first time, gives designers and builders a target to achieve Zero Carbon. CavityTherm will achieve the target wall U-value within the traditional 100mm cavity.

Results in Eco-friendly, genuinely desirable dwellings that people will choose to live in.

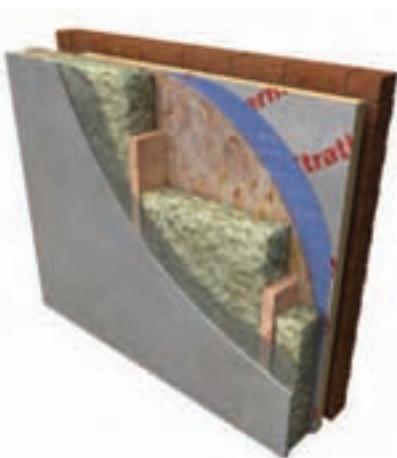


Timber Frame Insulation Systems

Xtratherm's Timber Frame Insulation Systems, brings Timber Framed wall insulation performance to new levels, surpassing regulation default values of 2006 and aiming for those standards indicated for 2016 when Zero Carbon or passive homes will be required under the Building Regulations.

System 1

XT Sheathing with full fill fibre between studs (0.044)



Using a fibrous glass or stonewool type of material between studs is the most common method of insulating Timber Framed constructions. Although not as efficient in insulation values, the flexibility of the materials allows the insulation to be squeezed between studs with irregular spacings. Placing a lining of Xtratherm XT/SB Sheathing Boards into the traditional cavity of the construction, and effectively insulating the thermal bridging caused by the timber studding drastically improves the insulation value of the walls.

Typical U-values XT/SB

XT/SB Thickness	U - VALUE	
	89mm Stud	140mm Stud
30mm	0.24	0.19
40mm	0.22	0.18
50mm	0.20	0.17

XTRATHERM XT/SB SHEET SIZE

DIMENSIONS	XTRATHERM XT/SB
Length (mm)	1200
Width (mm)	600
Thickness (mm)	30, 40, 50

Other sizes and thicknesses available depending on quantity and lead time.

System 2

XT Lining with Service Void, full fill fibre between studs (0.044)



As with system 1, using a fibrous glass or stonewool type of material between studs allows the insulation to be squeezed between studs with irregular spacings. An alternative to applying a Sheathing Insulation into the cavity to improve the thermal bridging factor of the timber, is to place a lining of Xtratherm XT/TF over the studding to the inside face of the construction, thus improving the insulation value of the wall. An insulated service duct can be created by placing counterbattens between the Xtratherm and plasterboard finish allowing services to be placed without compromising the integrity of the vapour control layer and enhancing the air tightness.

Typical U-values XT/TF

XT/TF Thickness	U - VALUE	
	89mm Stud	140mm Stud
25mm	0.25	0.20
30mm	0.24	0.19
40mm	0.21	0.18
50mm	0.19	0.16

XTRATHERM XT/TF SHEET SIZE

DIMENSIONS	XTRATHERM XT/TF
Length (mm)	2400
Width (mm)	1200
Thickness (mm)	30, 40, 50, 80, 90, 100, 125

Other sizes and thicknesses available depending on quantity and lead time.

Building Timber Frame construction is a fast, systematic method that can results in buildings that perform well in Environmental terms and provide excellent Energy Performance ratings, if insulated to the highest standards.

Placing insulation between the timber framing studding has proven effective until recent changes to building regulations have asked for U-values better than 0.27 W/m²K. Improving the wall performance past this figure has proven difficult because of the amount of timber that bridges the insulation. The timber studs, wall and foot plates, and noggins that cut through the insulation when it is placed between the studs must be taken at a default of 15% of the total wall area, but can be higher in certain circumstances.

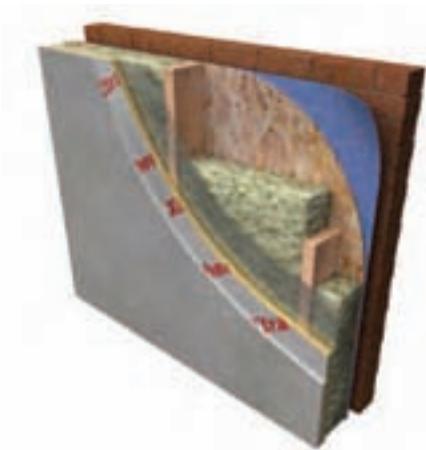
Because of the restriction that stud depth presents, the only pragmatic solution to pushing timber frame wall performance toward 0.20 W/m²K is to actually insulate the thermal bridges (Timber studs) with either internal insulated lining or externally with an insulated sheathing board in the traditional cavity.

TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNIT
Density (Foam Core)	32 (Kg/m ³)
Compressive Strength	>140 (kPa)
Water Vapour resistivity	>100 (MN _s /gm)
Thermal Conductivity	0.022 (W/mK)
Service Temperature	-20 to +100 (°C)
Surface Spread of flame	Class 1

System 3

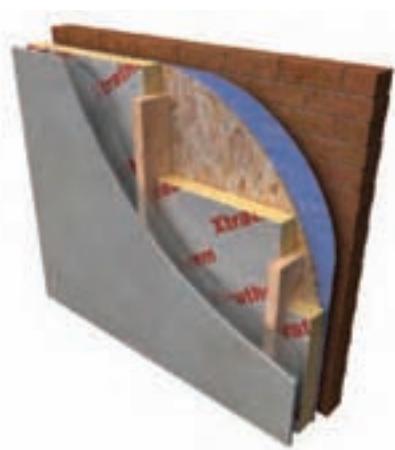
XT Lining with full fill fibre between studs (0.044)



As with systems 1 & 2, using a fibrous glass or stonewool type of material between studs allows the insulation to be squeezed between studs with irregular spacings. An alternative insulation lining system to improve the thermal bridging factor of the timber, is to place a lining of Xtratherm over the studding to the inside face of the construction.

System 4

XT only between studs



The traditional method of insulating Timber Framed walls is to provide insulation between the studs only. Typically 80mm of Xtratherm XT/TF will achieve a U-value of 0.27W/m²K.

Typical U-values XT/TF

XT/TF Thickness	U - VALUE	
	89mm Stud	140mm Stud
25mm	0.29	0.23
30mm	0.27	0.22
40mm	0.24	0.20
50mm	0.22	0.18

U-value Performance

The tables shown give indicative U-value performance using Xtratherm Systems in timber framed constructions. Values have been calculated on the depth of studding being 89mm and 140mm and the thermal bridging fraction taken at 15%.

Typical U-values XT/TF

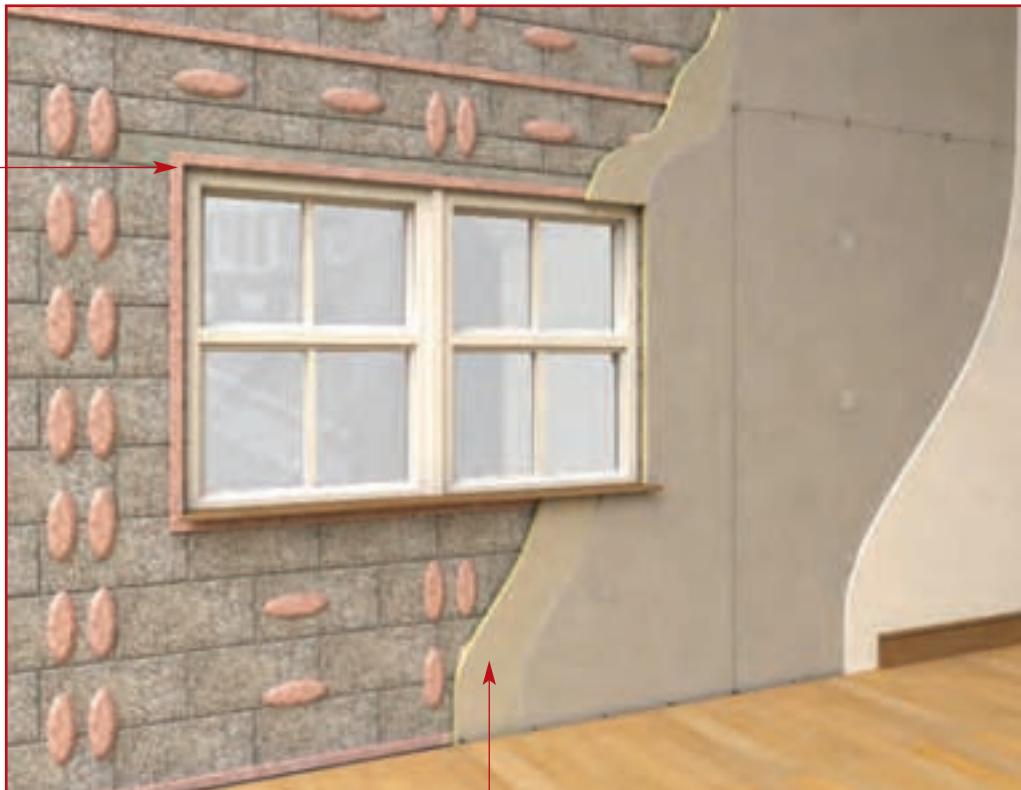
XT/TF Thickness	U - VALUE	
	89mm Stud	140mm Stud
80mm	0.30	0.27
90mm	-	0.25
100mm	-	0.23
125mm	-	0.21



Thermal Lining XT/TL

High Thermal Performance
Drylining & Insulation in one fix
Shorter drying time
Responsive insulation system

FIRE STOPS
An important factor when dry lining a wall is to provide fire stops along the top and bottom of each sheet and around all openings (Doors & Windows etc.) These are provided by continuous plaster ribbons and prevent fire, penetrating behind the insulation layer, it also prevents Thermal Looping.



THERMAL LINER - DOT & DAB -
Typical installation

The facing on Xtratherm boards provide a gas and vapour tight barrier, taping and filling the joints on plasterboard finishes in accordance with drylining good practice, will result in a vapour control layer being created.

Specification Clause
<p>The insulated dry lining wall insulation shall be Xtratherm Thin-R XT/TL, _ _ mm plasterboard bonded to _ _ mm CFC/HCFC free rigid Polyisocyanurate (PIR) manufactured to EN ISO 9001:2000 by Xtratherm. The insulated dry lining plasterboard XT/TL shall be installed in accordance with instructions issued by Xtratherm. Refer to NBS clause K10 205</p>

THIN-R SHEET SIZE

DIMENSIONS	SIZE (mm)
Length	2400
Width	1200
Thickness*	
Plasterboard 9.5mm +	17/25/45
Plasterboard 12.5mm +	17/25/30/38/45/50/60/70/80/100

*Other sizes available subject to quantity and lead time.
Note: Standard product supplied Ireland - tapered edge.

Thin-R XT/TL

Thermal Lining Insulation

Xtratherm Thin-R Thermal Liner XT/TL is a composite insulated panel of Xtratherm Polyiso (PIR) core with a composite kraft paper facing bonded to plasterboard for internal applications, fixed with propriety adhesive bonding. XT/TL is designed to provide high levels of thermal insulation and dry lining in one operation for masonry walls.



TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	32 Kg/m ³
Compressive Strength	>140 kPa
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity	0.022 W/mK
Surface Spread of Flame	Class 1*

*When laminated to plasterboard Thin-R XT/TL is deemed to be class 0 in accordance with the building regulations.



Installation Guidelines

Plaster-dab Bonding XT/TL

Align the XT/TL Thermal Liner squarely on wall. Allow a 15mm expansion joint at the top and bottom of the panel, and fill with foam filler.

Mark the position of the panel on the wall.

Apply adhesive dabs to the wall in accordance with BS8212:1995 & BS 8000: Part 8: 1994. Vertical dabs @ 300mm c/s 25mm in from edge. Dabs 50-75mm wide approx 25mm deep to allow for tamping. Total contact with boards area should be 20%.

Max installation height for this system is 3m.

Ensure a 50mm continuous ribbon top and bottom and around any openings to provide firestops, and to achieve predicted U-value and airtightness performance.
(See accredited details)

Lift the XT/TL Thermal Liner into position using wedges on the floor. Apply pressure to the board to level & embed in the adhesive.

Insulation should be cut back to accommodate an adjoining panel at external corners.

When the adhesive has dried, 3 mechanical fixings (fireproof) should be fixed through the centre of the board. Setting out and planning is essential.

U-value calculations to BS EN ISO:6946

WALLS (XT/TL) - Dry Lined

XTRATHERM THICKNESS (mm)

WALL TYPE	25	40	50	55	60	65	70
300mm Cavity Wall Brick/Block	0.53	0.39	0.33	0.31	0.29	0.27	0.25
215mm Solid Brickwork	0.56	0.41	0.34	0.32	0.30	0.28	0.26

Contact Xtratherm Technical Support for specific U-value calculations.

Resistance 'R' Values

The resistance value of any thickness of Xtratherm PIR can be ascertained by simply dividing the thickness of the material (in metres) by its declared lambda value 0.022 W/mk. eg 50mm = 0.050/0.022 = R2.27

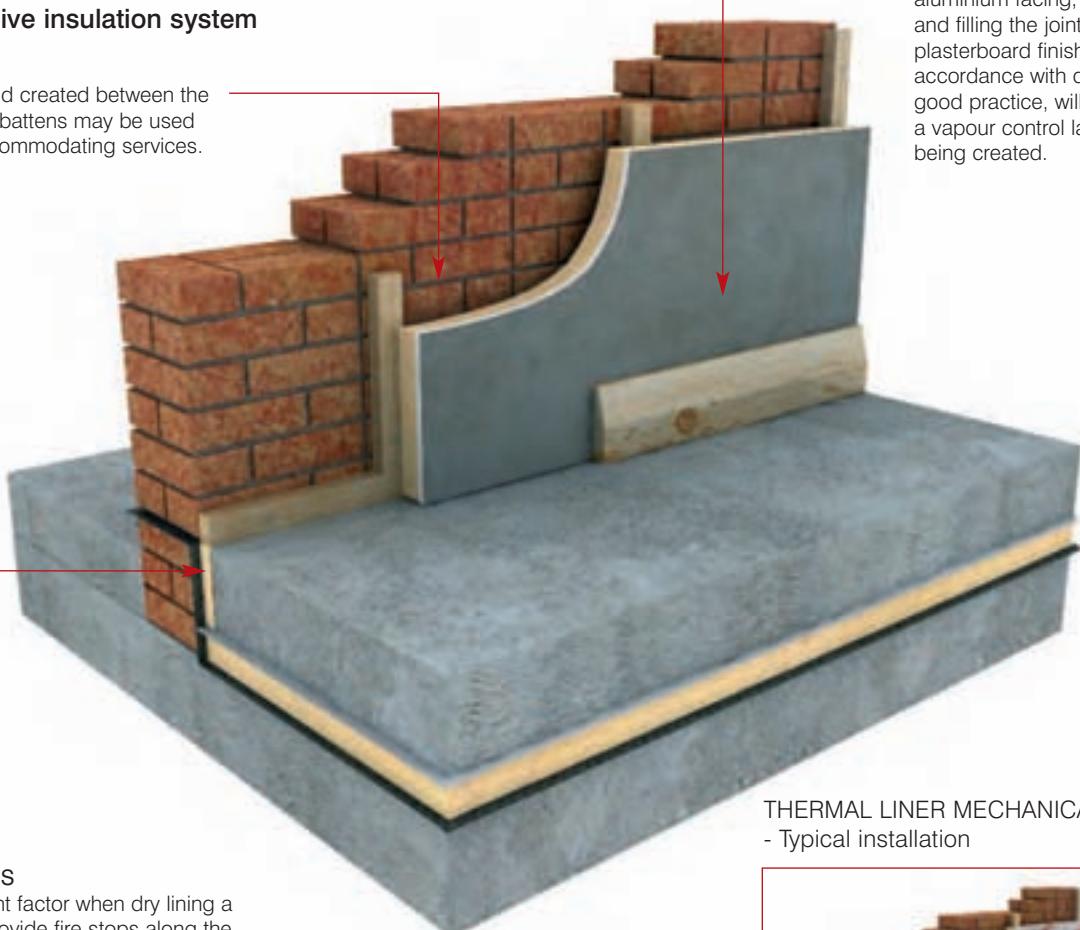


Thermal Lining XT/TL-MF

High Thermal Performance
Drylining & Insulation in one fix
Shorter drying time
Responsive insulation system

The void created between the timber battens may be used for accommodating services.

The facing on Xtratherm boards provide a gas and vapour tight barrier, taping the joints between the aluminium facing, or taping and filling the joints on plasterboard finishes in accordance with drylining good practice, will result in a vapour control layer being created.



FIRE STOPS

An important factor when dry lining a wall is to provide fire stops along the top and bottom of each sheet and around all openings (Doors & Windows etc). These are provided by the timber battens and prevent fire, penetrating behind the insulation layer, it also helps to prevent thermal looping.

THERMAL LINER MECHANICALLY FIXED
- Typical installation



Specification Clause

The insulated dry lining wall insulation shall be Xtratherm Thin-R XT/TL-MF, mm plasterboard bonded to mm CFC/HCFC free rigid Polyisocyanurate core between low emissivity foil faces manufactured to EN ISO 9001:2000 by Xtratherm. The insulated dry lining plasterboard XT/TL-MF shall be mechanically fixed to battens, or proprietary system in accordance with instructions issued by Xtratherm. Refer to NBS clause K10 205.

THIN-R SHEET SIZE

DIMENSIONS	SIZE (mm)
Length	2400
Width	1200
Thickness*	
Plasterboard 9.5mm +	20/25
Plasterboard 12.5mm +	17/20/25/30/35/40/50/55/60/65/ 70/75/80/90/100

*Other sizes available subject to quantity and lead time.
Note: Standard product supplied Ireland - tapered edge.

Thin-R XT/TL-MF

Thermal Lining Insulation

Xtratherm Thin-R Thermal Liner is a composite insulated panel of Xtratherm Polyiso (PIR) core with a foil face one side bonded to plasterboard for mechanicaly fixing to internal walls. XT/TL-MF is designed to provide high levels of thermal insulation and dry lining in one operation for suitable masonry walls, sloped rafters and ceilings in new build and refurbishment situations.



TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	32 Kg/m³
Compressive Strength	>140 kPa
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity	0.022 W/mK
Surface Spread of Flame	Class 1*

*When laminated to plasterboard Thin-R XT/TL(MF) is deemed to be class 0 in accordance with the building regulations.



Installation Guidelines

Mechanical Fixing XT/TL-MF

Fix a pre-treated timber batten horizontally at ceiling level and another 20mm above the finished floor level.

Fix vertical battens at max 600mm centres.

Ensure battens are wide enough to offer 20mm support to all four edges of the plasterboard.

Pack battens if necessary to level the wall.

Trim all openings and service penetrations with timber battens.

Insulation should be cut back to accommodate an adjoining panel at external corners.

Lift the XT/TL-MF Thermal Liner into position using wedges on the floor.

Screws should be fixed to the timber batten at 150mm centres, at least 12mm in from the board edge. The fixings should penetrate at least 25mm into the batten.

Installation must be in accordance with good dry lining practice. BS 8212:1995 should be considered, careful setting out and planning is essential, fill any gaps with foam filler.

Accredited details should be followed to ensure that calculated performance is achieved.

U-value calculations to BS EN ISO:6946

WALLS (XT/TL-MF) - Dry Lined

XTRATHERM THICKNESS (mm)

WALL TYPE	25	40	50	60	70
300mm Cavity Wall Brick/Block	0.43	0.33	0.29	0.25	0.23
215mm Solid Brickwork	0.45	0.35	0.30	0.26	0.23

Contact Xtratherm Technical Support for specific U-value calculations.

Resistance 'R' Values

The resistance value of any thickness of Xtratherm PIR can be ascertained by simply dividing the thickness of the material (in metres) by its agrément declared lambda value 0.022 W/mk.
eg 50mm = 0.050/0.022 = R2.27



Under Floor

Extra thermal performance
Suitable for under floor heating
Reduced insulation thickness
High compressive strength

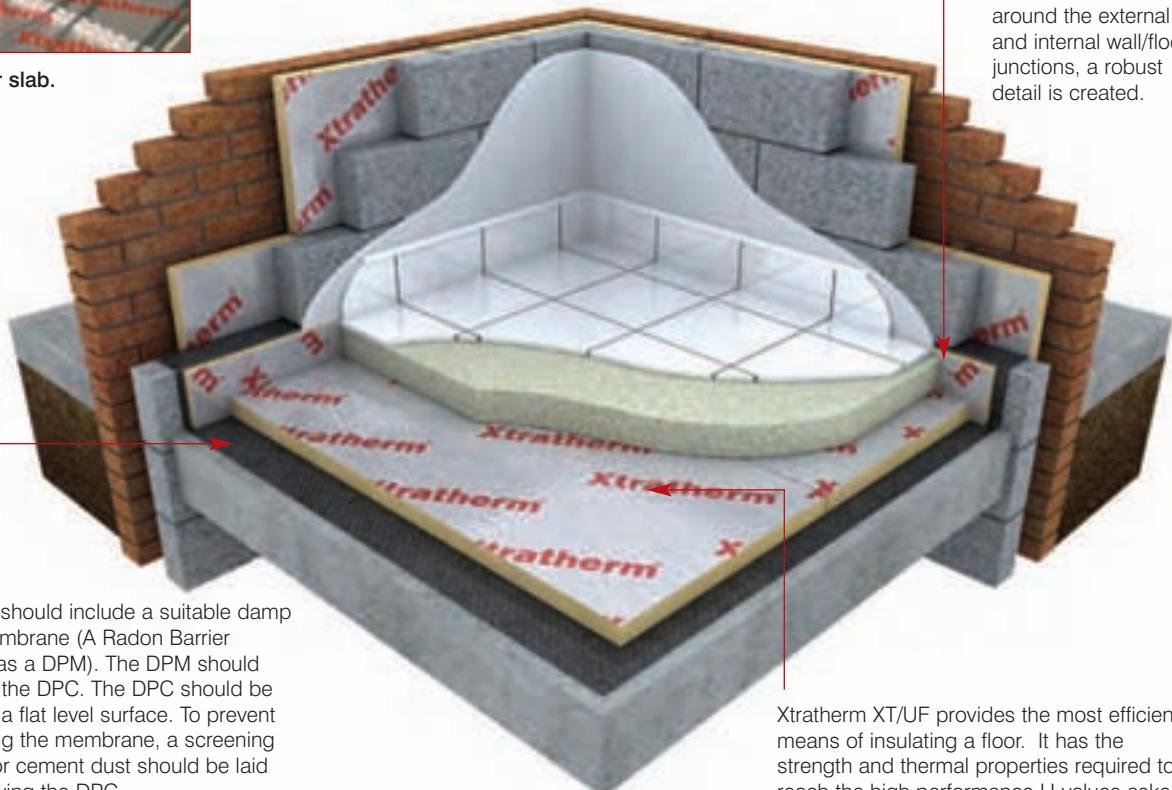


Below floor slab.



All suspended floors must be ventilated from the underside. Ventilation should not be restricted by any supporting or sleeper wall used to support the floor system.

Detailing at wall/floor junctions is essential to reduce thermal bridging. By placing an upstand of Xtratherm Perimeter insulation 25mm thick around the external and internal wall/floor junctions, a robust detail is created.



All floors should include a suitable damp proof membrane (A Radon Barrier doubles as a DPM). The DPM should seal with the DPC. The DPC should be laid onto a flat level surface. To prevent puncturing the membrane, a screening of sand or cement dust should be laid before laying the DPC.

It is good practice to place a layer of polythene over any under floor insulation to act as a separating layer in accordance with the Good Building Guide GBG 45 'Insulating Ground Floors'

UNDER FLOOR SLAB -
Typical installation

Xtratherm XT/UF provides the most efficient means of insulating a floor. It has the strength and thermal properties required to reach the high performance U-values asked for in the Building Regulations. Xtratherm Thin-R should be laid with closely butted joints, laid staggered with a break bonded pattern and fitted tightly at edges and around any service penetrations.

Specification Clause

The floor insulation shall be Xtratherm Thin-R XT/UF _ _ _ mm thick manufactured to EN ISO 9001:2000 by Xtratherm, comprising a CFC/HCFC free rigid Polyisocyanurate (PIR) core between low emissivity foil facings. The floor insulation shall be installed in accordance with instructions issued by Xtratherm. Refer to NBS clause E20 200, E20 30.

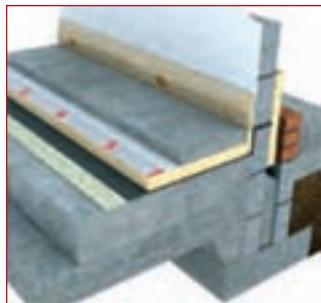
THIN-R SHEET SIZE

DIMENSIONS	SIZE (mm)
Length	2400
Width	1200
Thickness	25/30/35/40/50/60/65/70/75/80/90/100/ 110*/120*/125*/130*/140*/150*/165*

Thin-R XT/UF

Under Floor Insulation

The floor in any building is an area of considerable heat loss if it is not properly insulated. Xtratherm Thin-R when installed within a floor structure, will significantly improve the U-value (Thermal Transmittance) of new or existing floors.



Installation Guidelines

Solid Under Floor

Lay the hardcore in layers 150mm min/ 250mm max and compact well.

Blind surface with quarry dust/sand to provide level surface.

Place DPM eg. 1200g polythene or Radon Barrier over blinding, tape joints to prevent passage of ground moisture.

Carry DPM up wall to meet and seal with DPC.

Lay the Xtratherm XT/UF boards in staggered jointed pattern.

Closely butt all edges.

Place Xtratherm floor upstand around floor perimeter to provide Robust detail.

Seal around any service penetrations.

Layer a polythene vapour control layer min 0.125mm thick over the insulation with 150mm lap joints.

Lay concrete slab to the correct thickness.

Below floor screed

Follow the same procedure as above.

Leave the concrete subfloor, (over which the insulation is to be laid), as long as possible to dry out.
Ref: BS 8203:2009

Lay screed to specification over concrete slab.

SOLID FLOOR - Typical U-values XT/UF

PERIMETER/AREA RATIO (PA)

	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00	TARGET U-VALUE
Thickness (mm)	35	50	55	60	65	65	70	70	70	0.25
U-Value	0.25	0.24	0.25	0.25	0.25	0.25	0.24	0.25	0.25	
Thickness (mm)	45	60	65	70	75	80	80	80	80	0.22
U-Value	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.22	
Thickness (mm)	55	70	75	80	90	90	90	90	90	0.20
U-Value	0.20	0.20	0.20	0.20	0.19	0.20	0.20	0.20	0.20	
Thickness (mm)	90	110	110	115	120	120	125	125	125	0.15
U-Value	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	

Resistance 'R' Values

The resistance value of any thickness of Xtratherm PIR can be ascertained by simply dividing the thickness of the material (in metres) by its declared lambda value 0.022 W/mK.
eg 50mm = 0.050/0.022 = R2.27



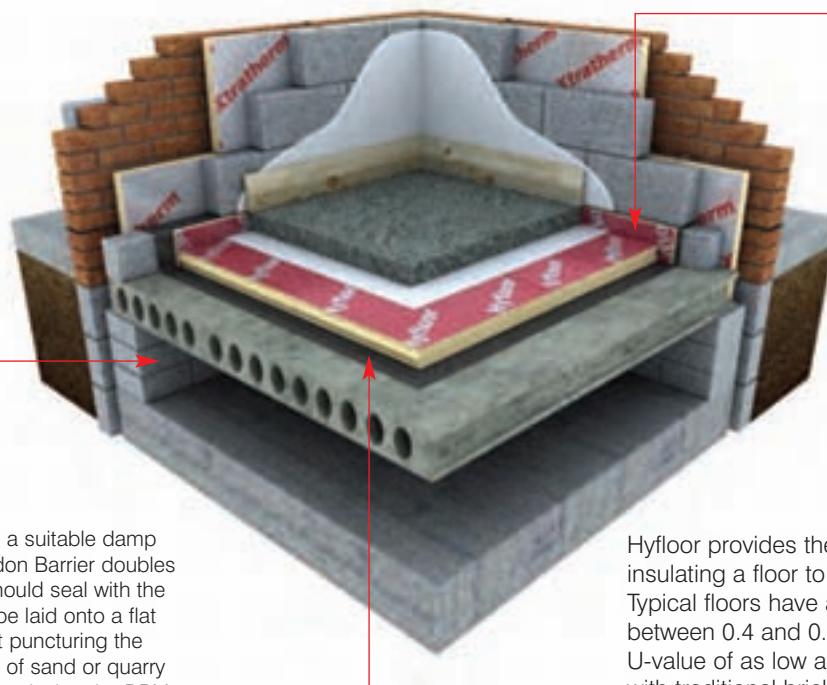
Hyfloor Under Floor Insulation

Hyfloor Under Floor Insulation has superior thickness to performance ratio allowing the lower targets required under the new Building Regulations to be achieved with minimum thicknesses.

- **High Compressive Strength.**
- **Achieves Zero Carbon Standards**
- **Thicknesses to tie in with brick coursing.**
- **T&G jointing on all four edges.**
- **Extra thermal performance.**
- **Branded Boards.**



Suspended floors must be ventilated from the underside. Ventilation should not be restricted by any supporting or sleeper walls used to support the floor system.



All floors should include a suitable damp proof membrane (A Radon Barrier doubles as a DPM). The DPM should seal with the DPC. The DPM should be laid onto a flat level surface. To prevent puncturing the membrane, a screening of sand or quarry dust should be laid before laying the DPM. Hyfloor should be laid with closely butted T&G joints, laid staggered with a break bonded pattern and fitted tightly at edges and around any service penetrations.

It is good practice to place a layer of polythene over any under floor insulation to act as a separating layer in accordance with the Good Building Guide GBG 45 'Insulating Ground Floors'

Detailing at wall/floor junctions is essential to reduce thermal bridging. By placing an upstand of Xtratherm Perimeter insulation 25mm thick around the external and internal wall/floor junctions, a robust detail is created.

Hyfloor provides the most efficient means of insulating a floor to the highest standards. Typical floors have a Perimeter/Area ratio of between 0.4 and 0.7 - Hyfloor will achieve a U-value of as low as 0.12 W/m²K, AND tie in with traditional brick coursing.

U-values achieved using Hyfloor (W/m²K)

P/A	0.40	0.50	0.60	0.70
Thickness				
75	0.20	0.21	0.22	0.23
100	0.17	0.17	0.18	0.18
125	0.14	0.14	0.15	0.15
140	0.13	0.13	0.13	0.14

The above calculations are indicative only, for specific calculations contact technical support.

The (l) lambda values and (R) resistance values stated are in accordance with the 90/90 principles as stated in the harmonised European Standard EN 13165: 2008. U-values are calculated in compliance with BS EN ISO 6946 (Combined method).

Specification Clause

The floor insulation shall be Xtratherm Hyfloor T&G Floor Insulation ____ mm thick manufactured to EN ISO 9001:2000 by Xtratherm, comprising a CFC/HCFC free rigid T&G Polyisocyanurate (PIR) core between gas tight facings. The floor insulation shall be installed in accordance with instructions issued by Xtratherm.

Hyfloor XT/HYF

Hyfloor is an engineered jointed, T&G all four edges high performance Under Floor Insulation consisting of a high performance rigid Polyisocyanurate (PIR) core with branded gas tight facings both sides, it has a thermal conductivity of 0.022W/mK.



Hyfloor Tongued & Groove Jointing

Installation Guidelines

Below Floor Slab

Where Hyfloor Insulation is used below the floor slab, lay the hardcore in layers; min 150mm - max 225mm; each layer should be well compacted, with the surface blinded with quarry dust or sand to provide suitable surface for laying DPM.

A damp proof membrane e.g. 1200 gauge polythene or radon barrier should be laid over blinding with joints taped to prevent passage of ground moisture, it should be carried up the wall until it meets and seals with the DPC.

Below Floor Screed (Solid or Suspended)

Hyfloor Insulation can be used below the floor screed. The same procedure should be followed ensuring that the floor slab or beams onto which the insulation is being laid is level, a blinding of sand may be required.

The concrete floor over which the insulation is to be laid should be left as long as possible to maximise drying out, in accordance with BS8203: 2009 Section 3.1.2.

The minimum thickness of sand and cement screed is 65mm for domestic construction and 75mm for most other buildings. However, architectural specifications should be consulted.

TYPICAL PHYSICAL CHARACTERISTICS

PROPERTY	UNITS
Density (Foam Core)	30 Kg/m³
Compressive Strength	>140 kPa
Water Vapour Resistivity	>100 MNs/gm
Thermal Conductivity	0.022 W/mK
Service Temperature	-20 to 100°C
Surface Spread of Flame	Class 1

Pack Sizes

Length (m)	Width (m)	Thickness (mm)	Sheets per pack	M² per pack
2.400	1.200	75	4	11.52
2.400	1.200	100	4	11.52
2.400	1.200	125	3	8.64
2.400	1.200	140	2	5.76

Resistance 'R' Values

The resistance value of any thickness of Xtratherm PIR can be ascertained by simply dividing the thickness of the material (in metres) by its declared lambda value 0.022 W/mk. eg 50mm = 0.050/0.022 = R2.27



Our Xtroliner XO Range of modified PIR offers excellent insulation performance with thermal conductivity of 0.022 W/m²K and a Class 'O' fire rating.

Xtroliner

- Modified performance PIR insulation
- Class O fire rating
- Thermal conductivity 0.022 W/mK
- HCFC/CFC Free



Xtroliner is CFC & HCFC free and is manufactured under the highest standards of ISO 9001 and 14001 Quality and Environmental Management Systems.

The Xtroliner board has a core of modified Polyisocyanurate (PIR) bonded to low emissivity textured aluminium foil facings.



Range Details

Product	Thickness (mm)	Sheet Size (mm)
XO/CW Partial Fill Cavity Wall	50, 60, 80, 100	1200 x 450
XO Xtroliner	25, 30, 40, 50, 60, 80, 100, 120	2400 x 1200
<i>Xtratherm Xtroliner is a high performance modified polyisocyanurate (PIR) insulation board, with Class 'O' fire rating.</i>		

The board is suitable for use in a range of applications.

XO Xtroliner Framing Board

Xtroliner can be installed as a lining for timber or steel framing systems. The Xtroliner can be used to externally or internally line the frame and will dramatically cut thermal bridging.



XO Xtroliner Rainscreen

Xtroliner is suitable for use in masonry, steel or timber framed rainscreen systems up to 18m in height. This warm framed system is particularly effective in reducing thermal bridging and can be combined with most rainscreen systems, the advice of the system manufacturer should be sought. The Xtroliner should be protected by a breather membrane.

XO Xtroliner Soffit

Xtroliner Soffit is for use in concrete soffit applications in exposed floors such as underground car parks with habitable space above.

XO Xtroliner Soffit Plus

Xtroliner Soffit Plus has an additional layer of 6mm calcium silicate board auto-adhesively bonded to the insulation offering a facing with enhanced compact resistance with a surface that can be decorated.

XO Xtroliner Thermal Board MF (Mechanically fixed)

Xtroliner Thermal Board is an insulation and plasterboard laminate for use as a mechanically fixed internal insulated drylining in new and refurbishment projects, offering excellent thermal performance with a plasterboard finish in a single fix application.

XO Xtroliner Partial Fill Cavity Wall

Xtroliner XO/CW is an insulation for cavity walls where a residual cavity has to be maintained. The excellent thermal performance of the Xtroliner allows for very good U-values to be achieved whilst minimizing overall cavitywall thickness. XO/CW can be combined with the XO Thermal Boards to achieve U-values down to Zero Carbon fabric stands in traditional wall thicknesses.



Standards

Xtratherm products are manufactured under quality systems approved under EN ISO 9001: 2000.

Cutting

Xtratherm Thin-R Boards can be readily cut using a sharp knife or fine toothed saw.

Electrical Services

When running electric cables within insulation, advice given in the BRE publication "Thermal insulation: avoiding risks" and BS 7671: 2008 should be followed.

Durability

Xtratherm Thin-R is stable, rot proof and durable. It will remain an effective insulant for the life of the building.

Availability

Xtratherm Thin-R is available through Merchants and Distributors throughout the UK and Ireland. For the location of your nearest stockist contact Xtratherm.

Packaging

Xtratherm Thin-R is wrapped in polythene packs and each pack is labeled with details of grade/type, size and number of pieces per pack.

Handling & Storage

Xtratherm Thin-R should be stored off the ground, on a clean, flat surface and must be stored under cover. The polythene wrapping of Xtratherm Thin-R pack is not considered adequate protection for outside exposure.

Health & Safety

All Xtratherm products are safe to use and chemically inert. A Health & Safety information sheet is available from the Xtratherm Technical Support Department.

Technical Support

The Xtratherm Technical Support team provide a single point of contact to offer assistance on a wide range of issues for both the Designer and Builder and can be contacted by phone, fax or e-mail. Full details of all Xtratherm products, along with full technical literature can be downloaded from the web site at:

www.xtratherm.com

The Xtratherm range of high performance insulation boards provides the complete solution for newbuild and refurbishment.

Thin-R Sloped Roof Insulation



XT/PR

Effective insulation of roof area
Reduced insulation thickness
Reduces thermal bridging
Minimizes intrusion into living area

Thin-R Flat Roof Thermal Ply



FR-TP

Insulation & decking in one fix
For new & refurbishment roofs
Rapid weather proofing

Thin-R Partial Fill Cavity Wall Insulation



XT/CW

Robust tongue & groove jointing
Clear cavity maintained
Corner & reveal panels
Low emissivity foil facings
Extra thermal performance

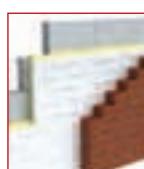
Thin-R Insulation for Drylining Walls



XT/TL-MF

High thermal performance
Drylining & insulation in one fix
Shorter drying time
Responsive insulation system

Thin-R Built-in Cavity Fill Insulation



CT/PIR

Full Fill Insulation
Integral drainage facing
U-values as low as 0.16
Ultimate performance from traditional build

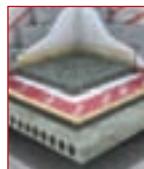
Thin-R Under Floor Insulation



XT/UF

Extra thermal performance
Suitable for under floor heating
Reduced insulation thickness
High compressive strength

Hyfloor Under Floor Insulation



XT/HYF

Extra thermal performance
Achieves 2006 standards
Construction friendly with T&G jointing
High Compressive Strength



Zero Ozone Depletion Potential

Xtratherm Ltd

Kells Road
Navan
County Meath
Ireland

Tel: +353 (0) 46 90 66000
Email: info@xtratherm.com
TR/COMP/IRL/05-11

Good workmanship and appropriate site procedures are necessary to achieve expected performance.

The information contained in this publication is, to the best of our knowledge, true and accurate but any recommendations or suggestions which may be made are without guarantee since the conditions of use are beyond our control. Xtratherm reserve the right to change the content of this publication without prior notice.